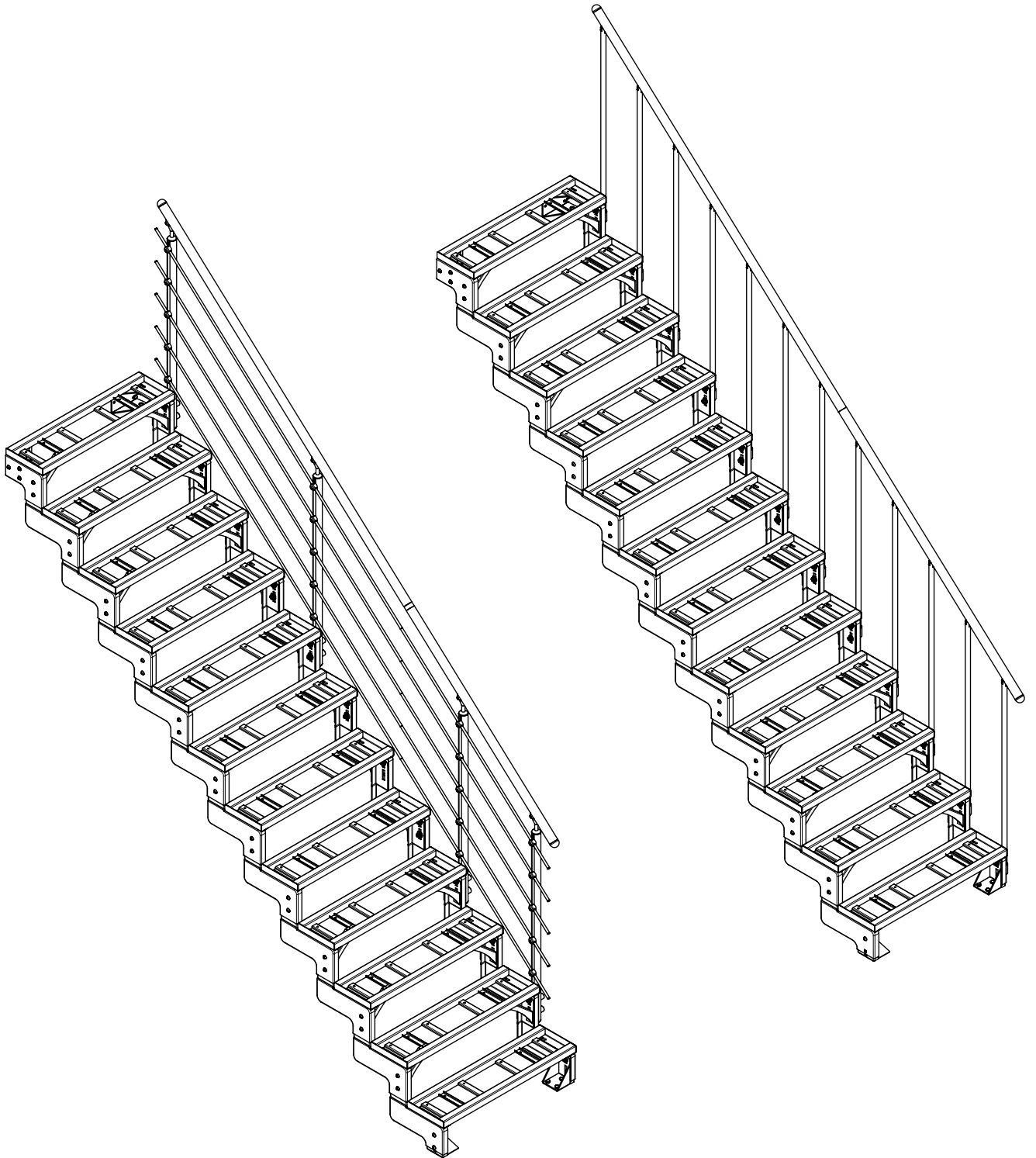


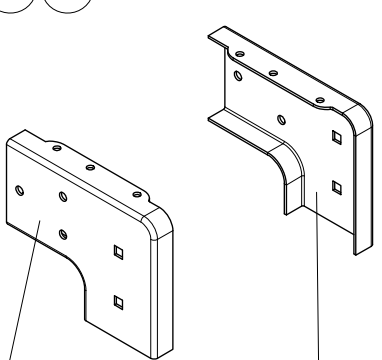
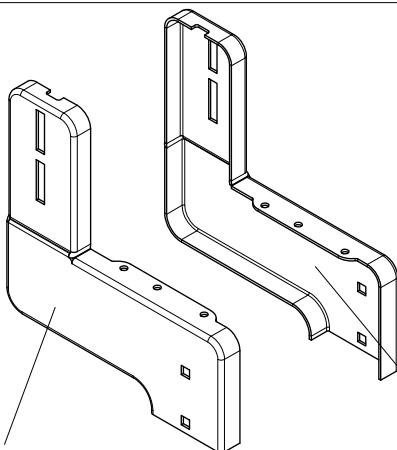
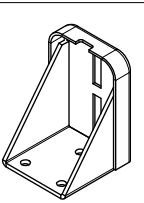
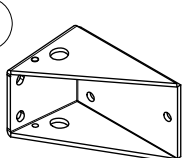
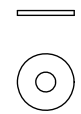
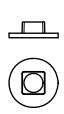
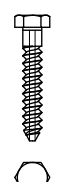
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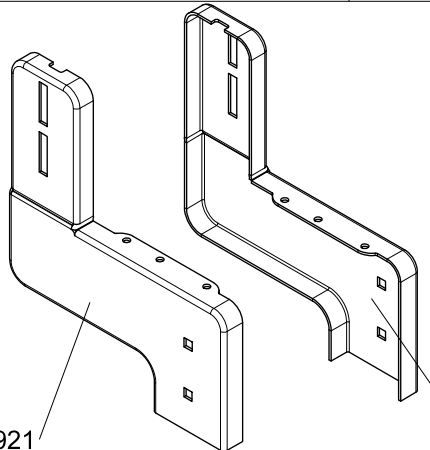
mit Stufen zum Einlegen (selbstsbestücken)

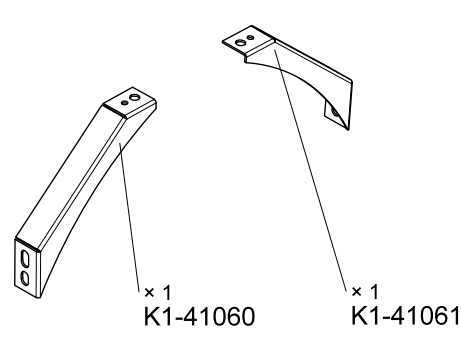
Einlege-Stufe Board tread

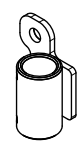
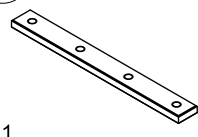
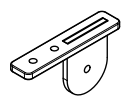
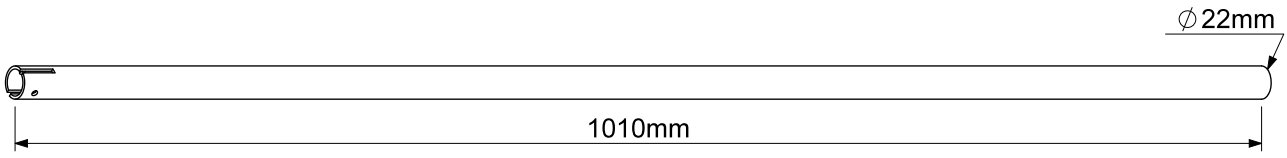
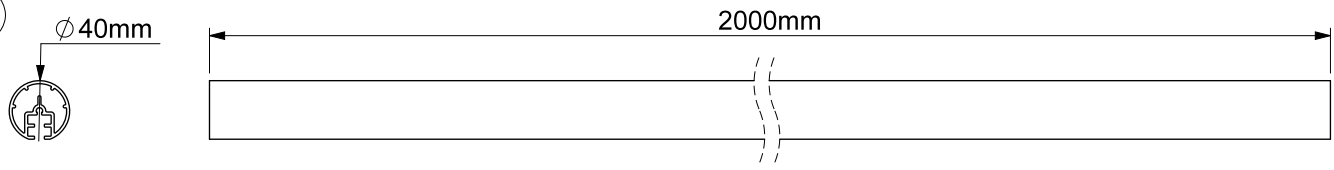
Montageanleitung
Installation instruction

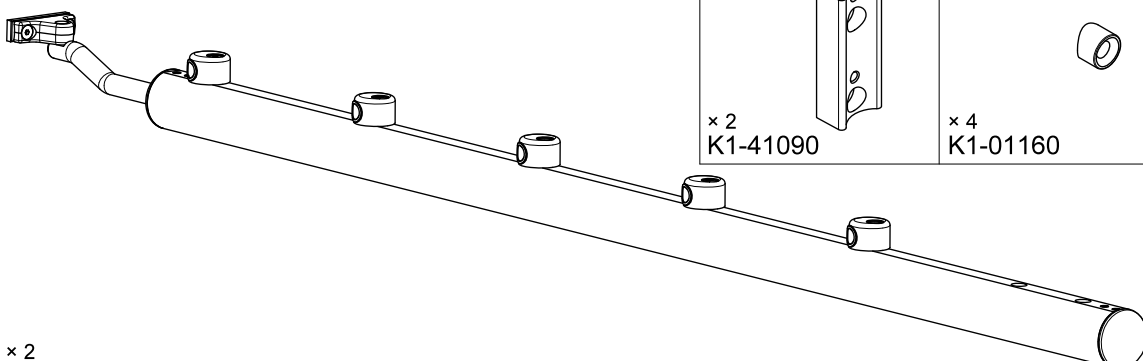
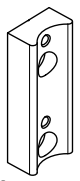
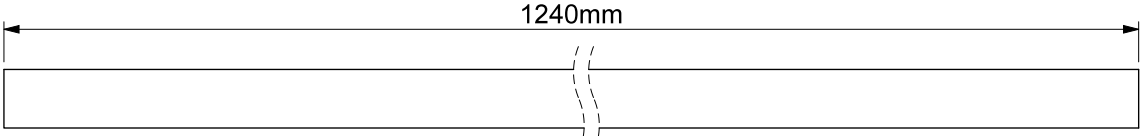
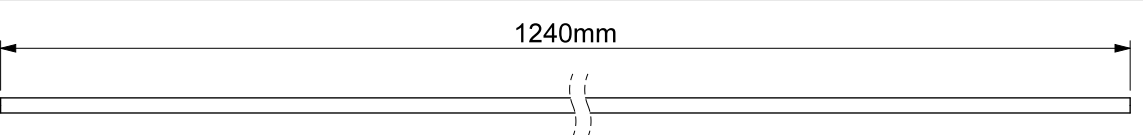


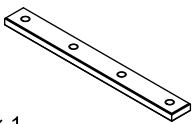
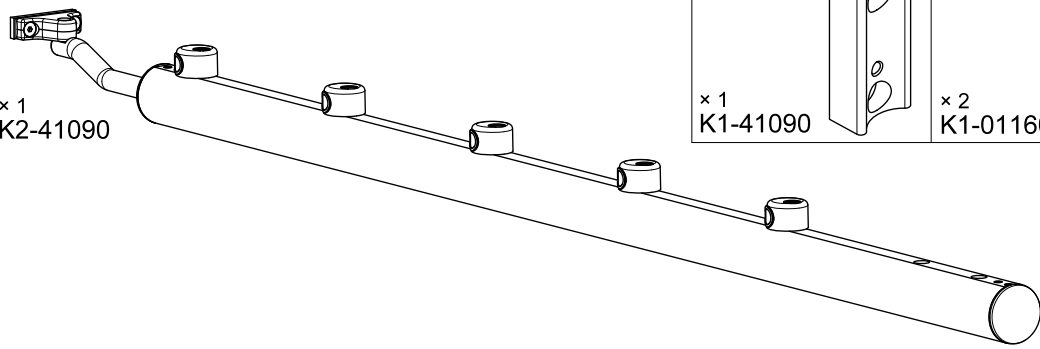
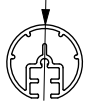
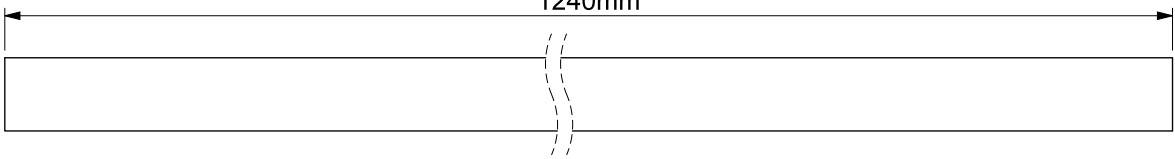
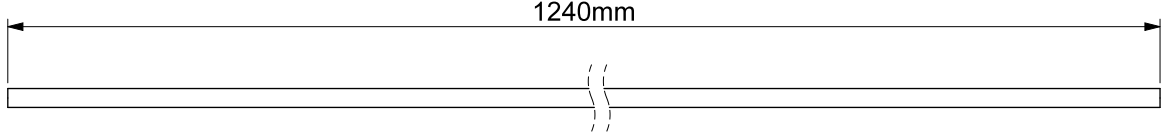
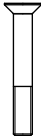
68015			Starter-Set Start kit		
1 2  × 1 K1-41931 × 1 K1-41930			7 8  × 1 K1-41911 × 1 K1-41910		
			5  × 2 K2-41900		
			6  × 2 K1-41940		
40  × 14 K3-02045 M10×25	41  × 2 K3-04110 Ø10	42  × 8 K3-04198 Ø10	43  × 14 K3-03051 M10	44  × 12 K3-08001 Ø12 x 60	45  × 12 K3-06070 Ø10 x 60
59  × 12 K3-06269 Ø6 x 35	63  × 4 K3-05022 M8 x 20	64  × 12 K3-04010 Ø10,5			

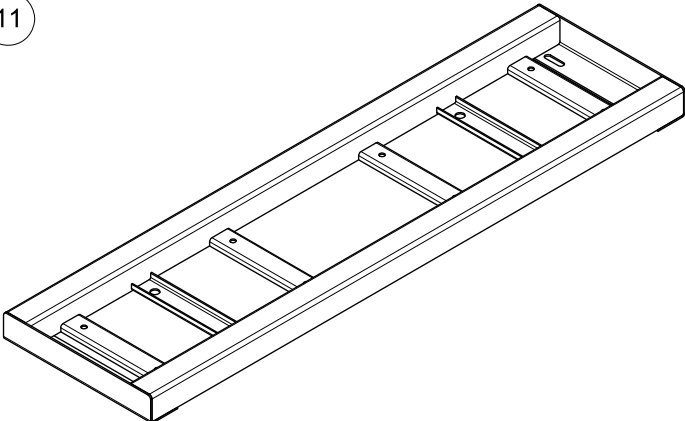
68016			Ergänzungs-Set 1 step kit		
3 4  × 1 K1-41921 × 1 K1-41920			40  × 4 K3-02045 M10 x 25	42  × 4 K3-04198 Ø10	43  × 4 K3-03051 M10
			59  × 6 K3-06269 Ø6 x 35		

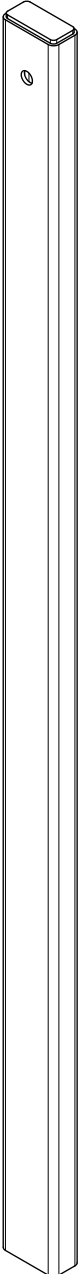
68020		Stufen-Winkel Step support 1 step	
9 10  x 1 K1-41060 x 1 K1-41061	 If more than 6 steps: Add 9 + 10 Wenn mehr als 6 Stufen: hinzufügen Max. 6 Satz sets	40  x 2 K3-02045 M10 x 25 	43  x 2 K3-03051 M10 
		59  x 1 K3-06269 Ø6 x 35 	

68030		Steiggeländer für 6 Stufen Standard banister for 6 steps	
14  x 6 K2-41050	15  x 1 K1-01221	16  x 6 K1-02130	17  x 2 K2-04040
18  x 6 K1-41055			
19  x 1 K1-01100			
46  x 6 K3-01004 M4x25 	47  x 6 K3-03004 M4 	48  x 12 K3-05006 M6x8 	53  x 4 K3-05050 M5x12 

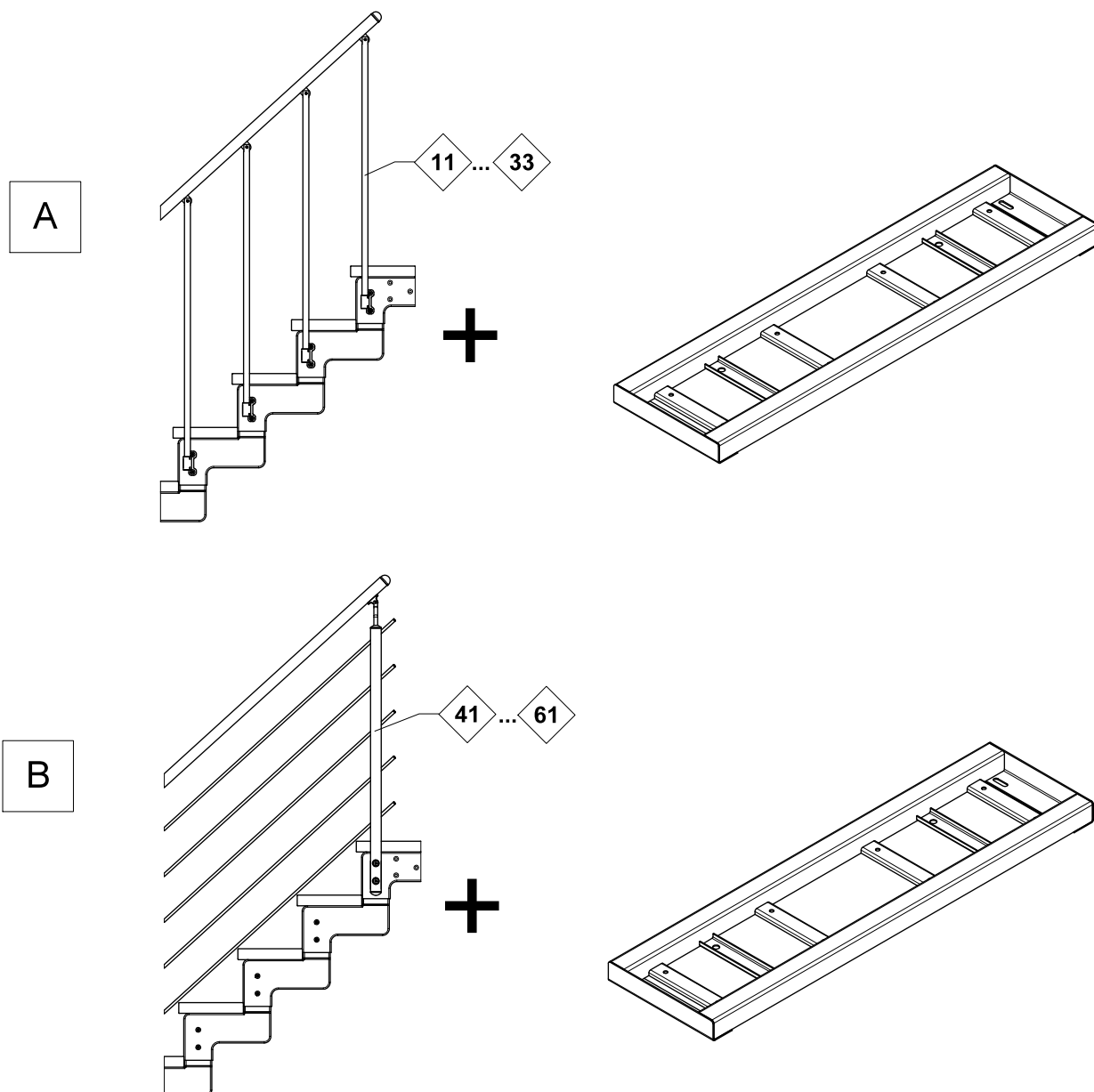
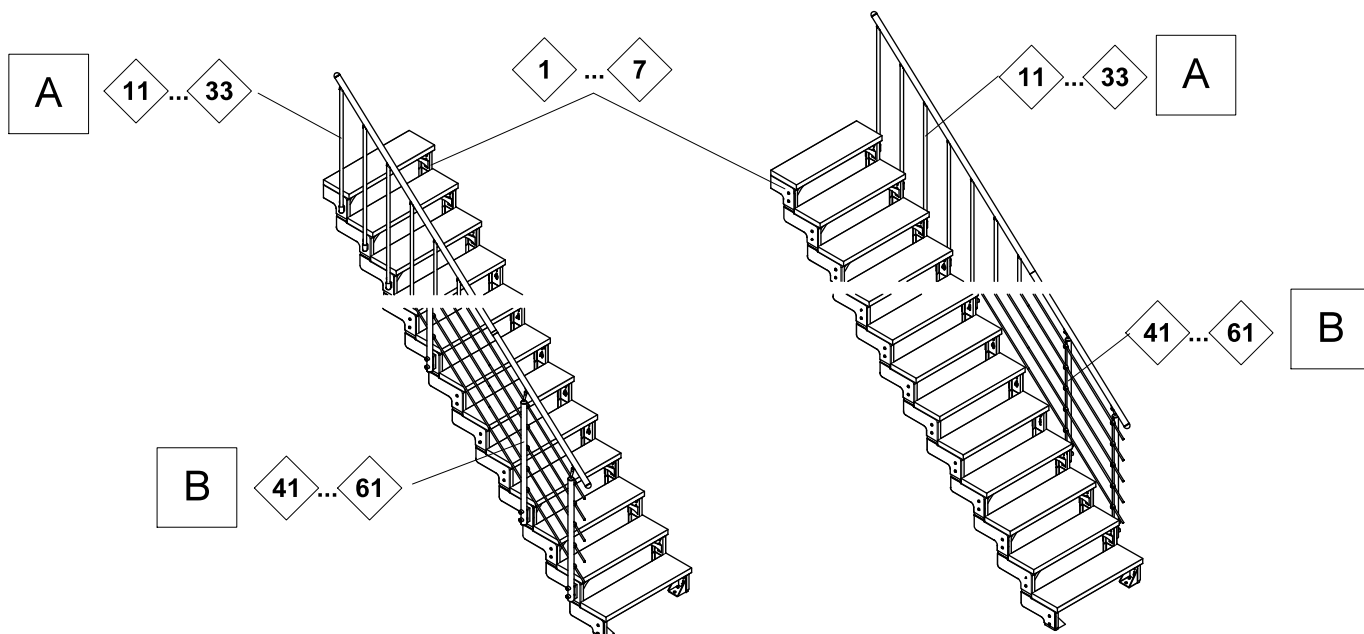
68040		Steiggeländer PROVA Starter-Set für 4 Stufen PROVA banister start for 4 steps	
17  × 2 K2-04040	20  × 2 K2-41090		21  × 2 K1-41090 22  × 4 K1-01160
26  $\varnothing 40\text{mm}$ × 1 K1-01107	1240mm 		
27  $\varnothing 10\text{mm}$ × 5 K1-18060	1240mm 		
28  × 10 K1-01010	29  × 1 K2-14930	51  × 4 K3-02010 M10×70	

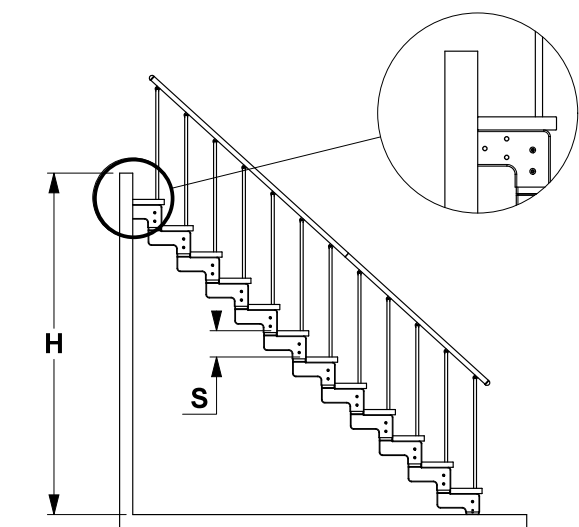
68041		Steiggeländer PROVA Ergänzungs-Set für 4 Stufen PROVA banister extension for 4 steps	
15  × 1 K1-01221	20  × 1 K2-41090	21  × 1 K1-41090	22  × 2 K1-01160
26  × 1 K1-01107 1240mm 			
27  × 5 K1-18060 1240mm 			
29  × 1 K2-14930	51  × 2 K3-02010 M10×70	53  × 5 K3-05050 M5 x 12	54  × 5 K3-08023 Ø8

68080 / 68081		Einlege-Stufe Board tread		80 cm / 100 cm	
11		56	 	58	 
		× 4 K3-03046 M6		× 4 K3-02220 M6×20	
				65	 
				× 4 K3-04016 Ø6	

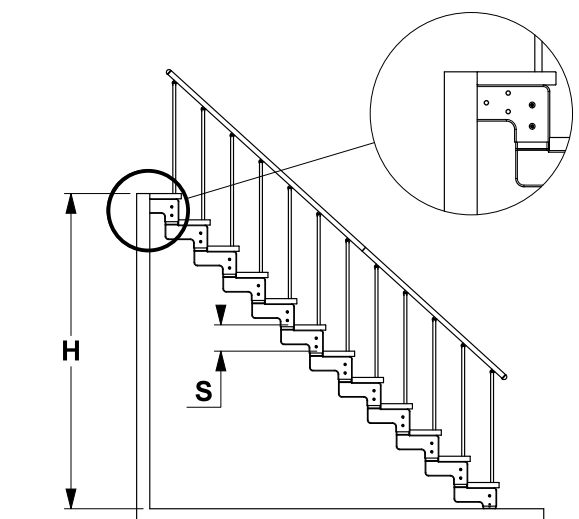
68098		Unterstützung Support		OPTION	
24 	26  × 1 K1-41955	27  × 1 K1-41956	41  × 1 K3-04110 Ø10	43  × 1 K3-03051 M10	52  × 1 K3-02375 M10 x 75
	53  × 2 K3-05007 M5 x 5	54  × 1 K3-08002 Ø8 x 40	55  × 1 K3-06032 Ø6 x 60		

× 1
K1-41950

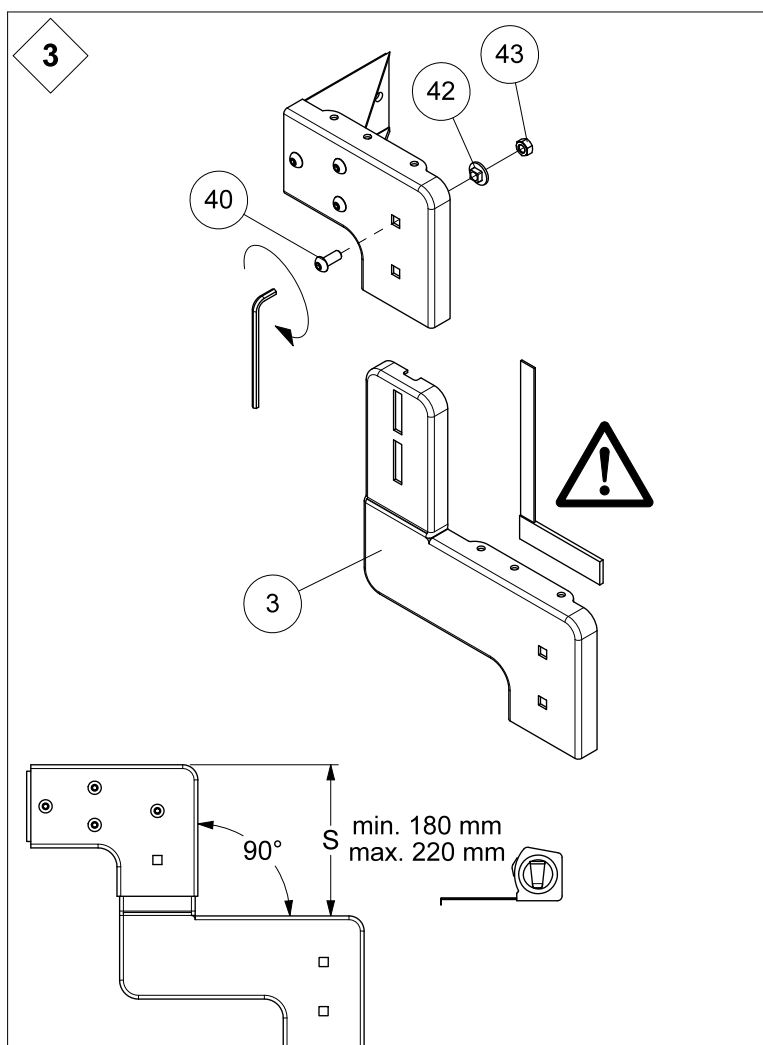
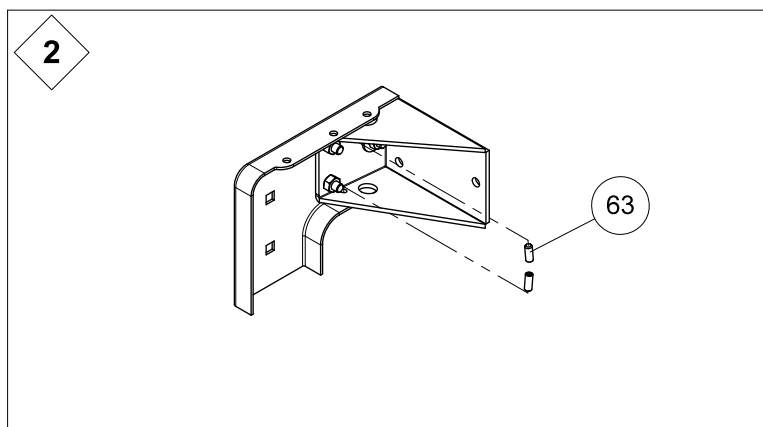
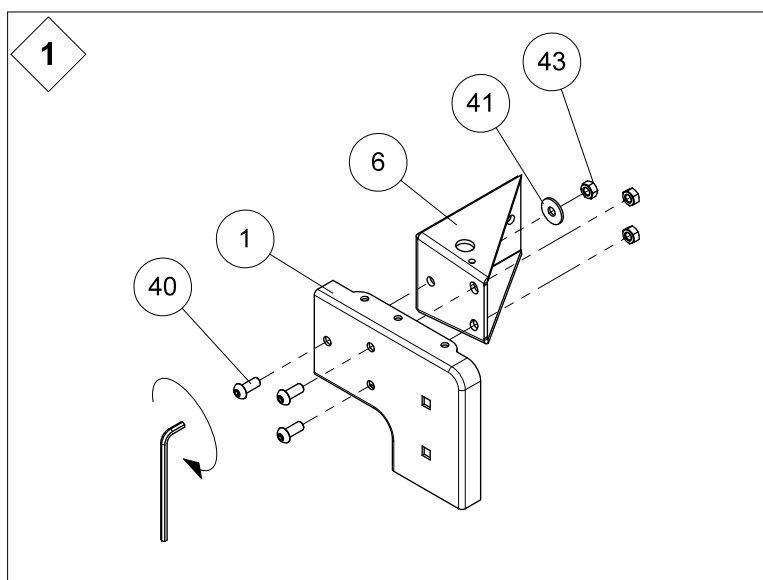


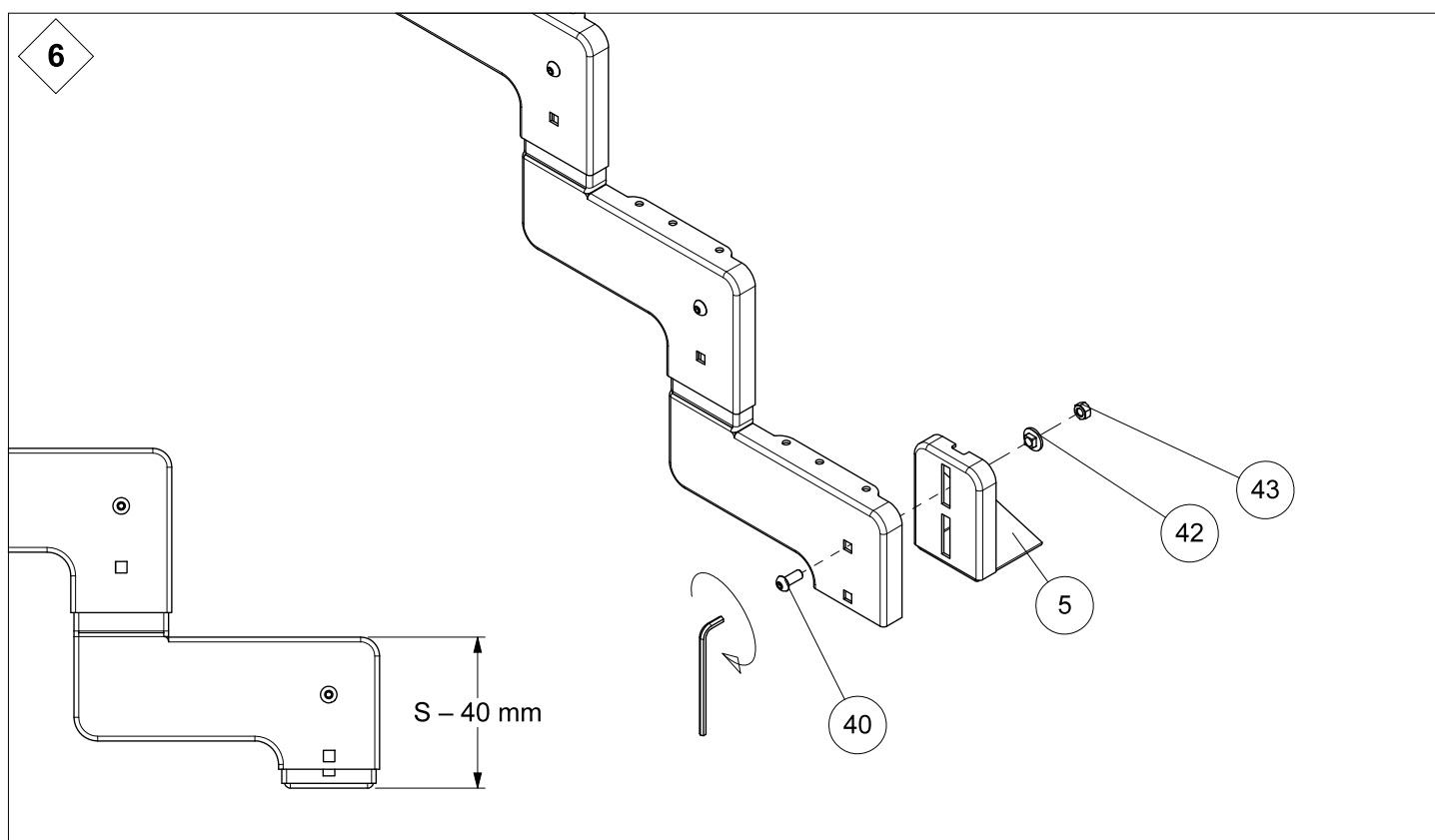
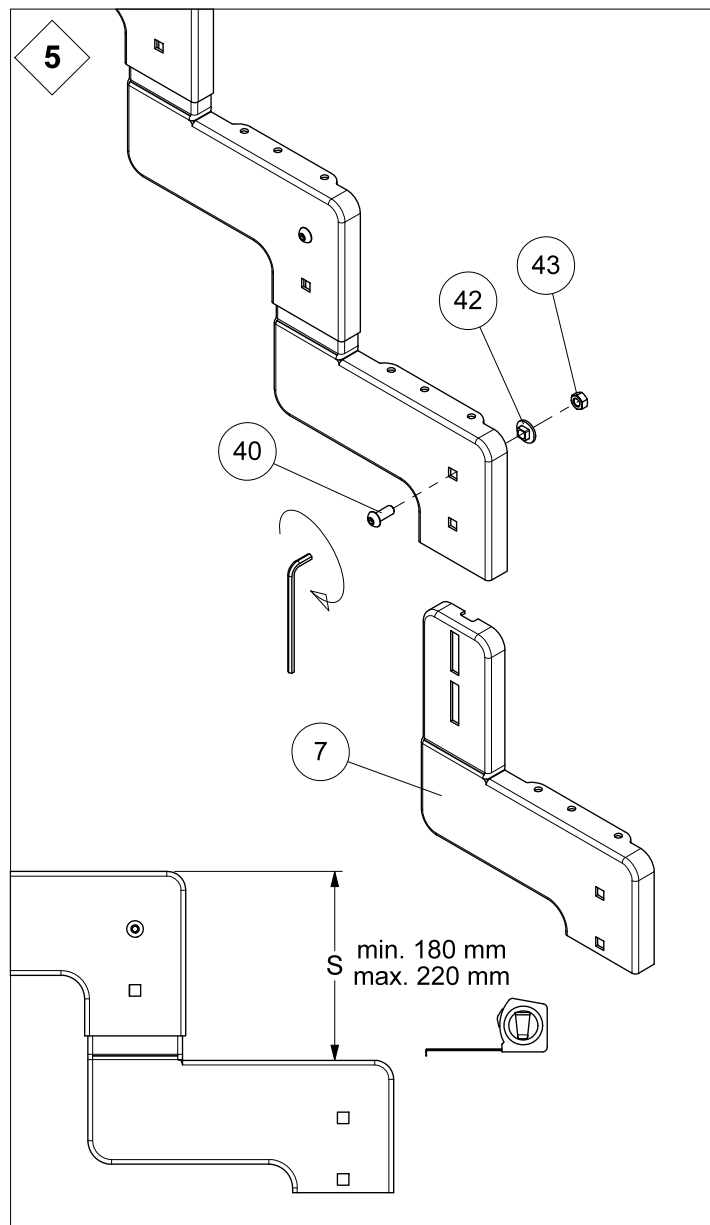
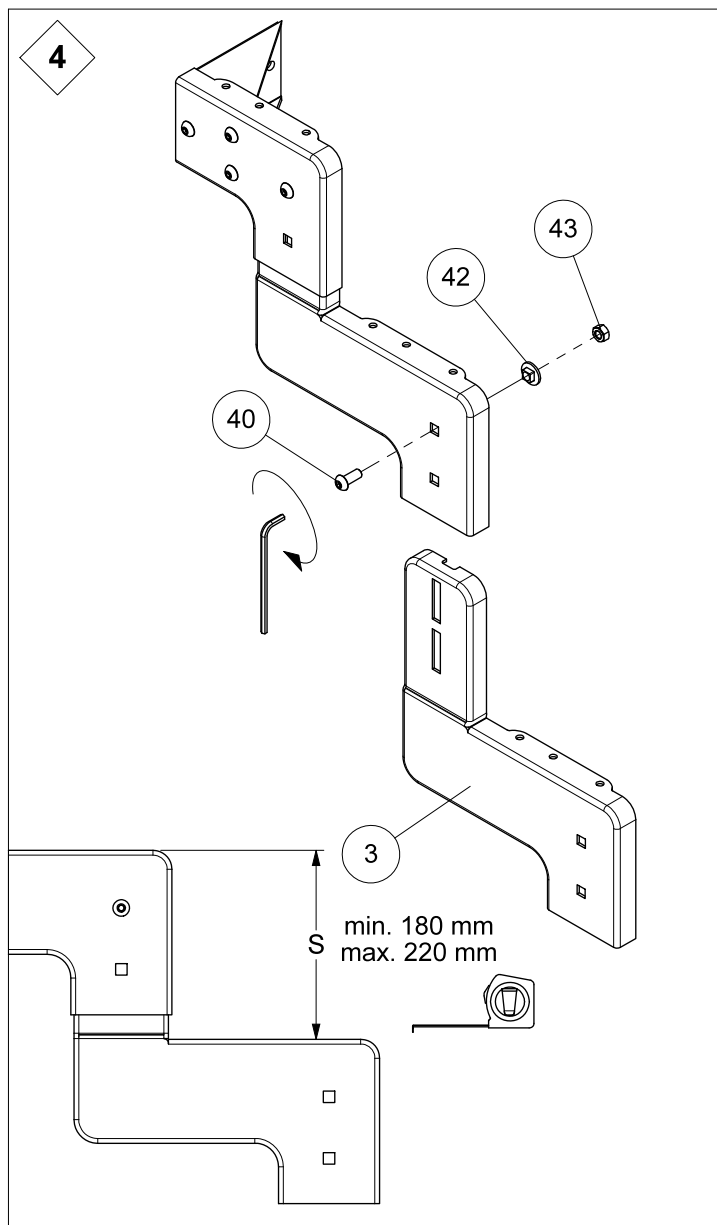


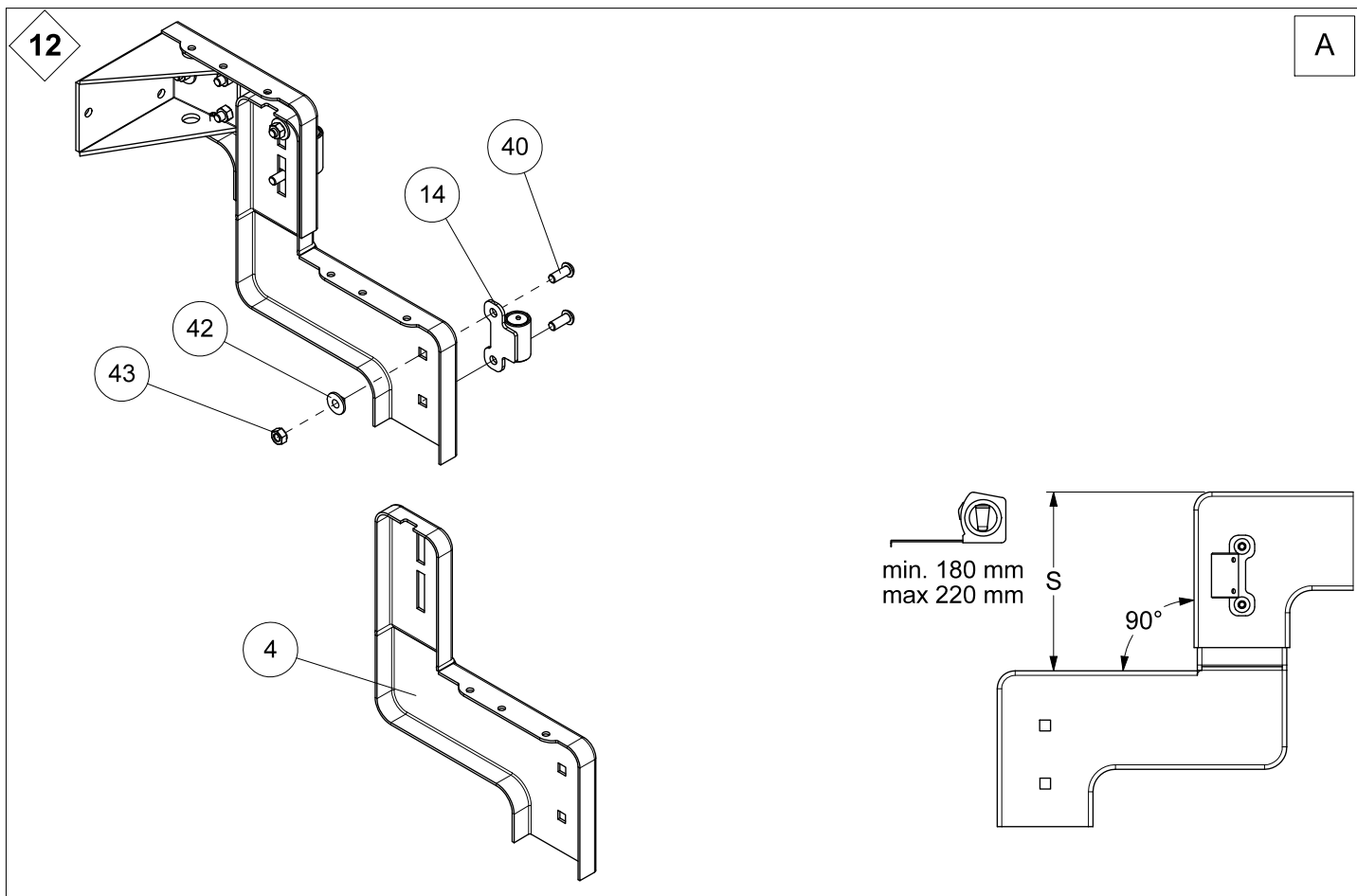
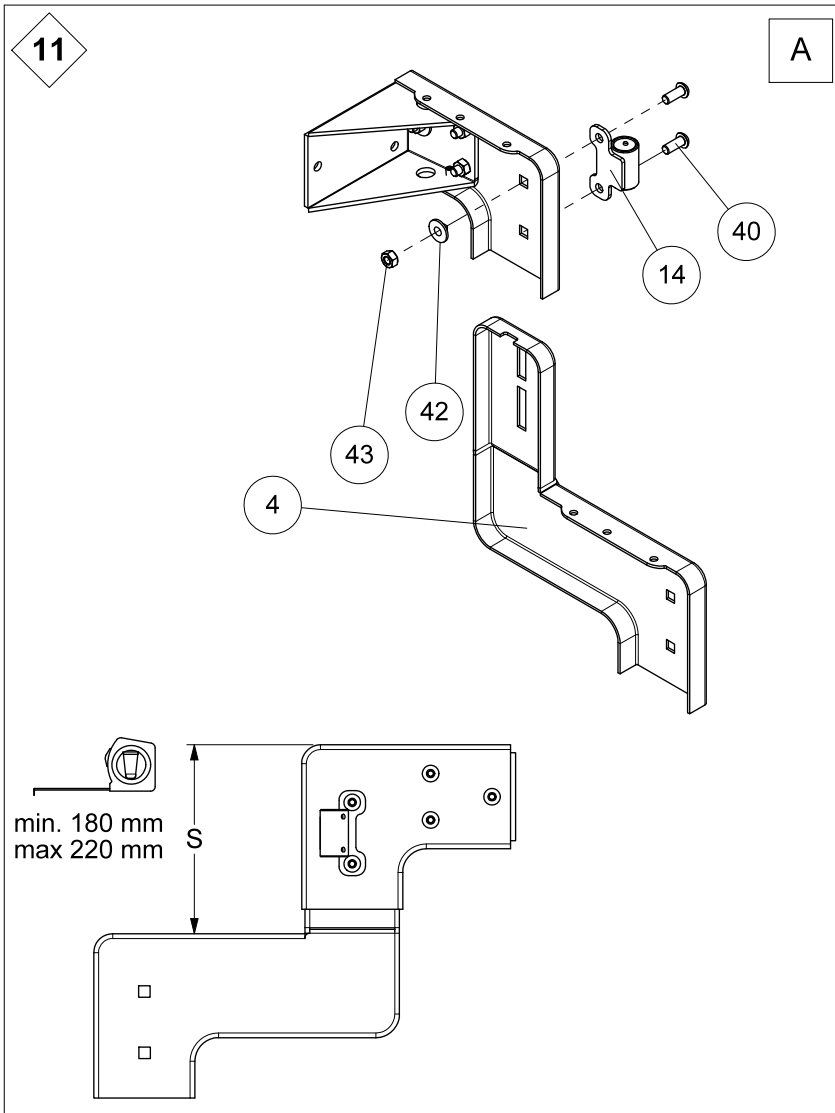
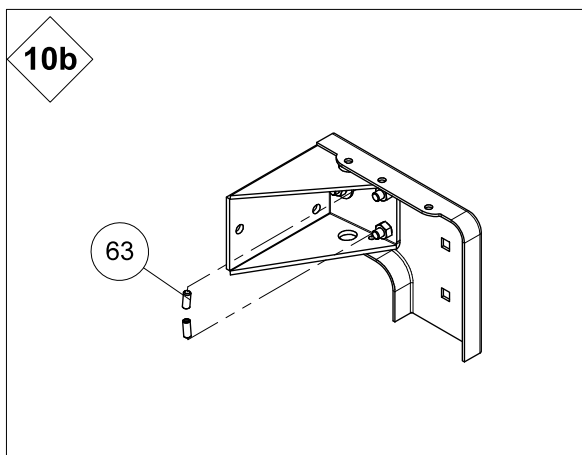
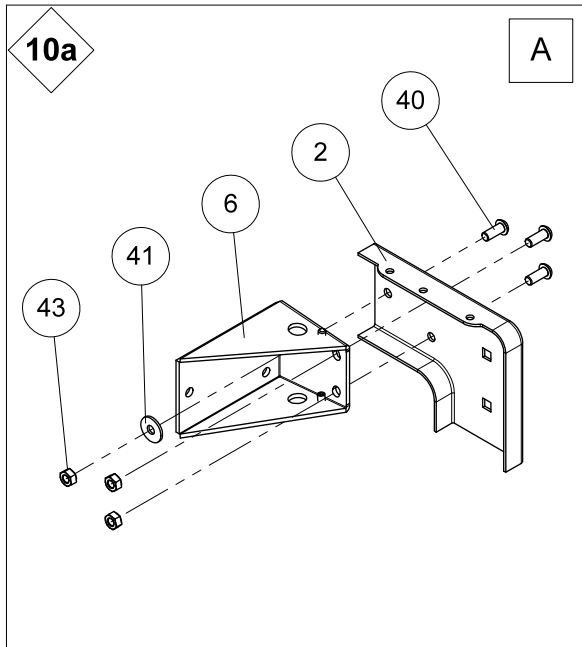
H	S				
	180	190	200	210	220
	mm	mm	mm	mm	mm
2	540	570	600	630	660
3	720	760	800	840	880
4	900	950	1000	1050	1100
5	1080	1140	1200	1260	1320
6	1260	1330	1400	1470	1540
7	1440	1520	1600	1680	1760
8	1620	1710	1800	1890	1980
9	1800	1900	2000	2100	2200
10	1980	2090	2200	2310	2420
11	2160	2280	2400	2520	2640
12	2340	2470	2600	2730	2860



H	S				
	180	190	200	210	220
	mm	mm	mm	mm	mm
2	360	380	400	420	440
3	540	570	600	630	660
4	720	760	800	840	880
5	900	950	1000	1050	1100
6	1080	1140	1200	1260	1320
7	1260	1330	1400	1470	1540
8	1440	1520	1600	1680	1760
9	1620	1710	1800	1890	1980
10	1800	1900	2000	2100	2200
11	1980	2090	2200	2310	2420
12	2160	2280	2400	2520	2640

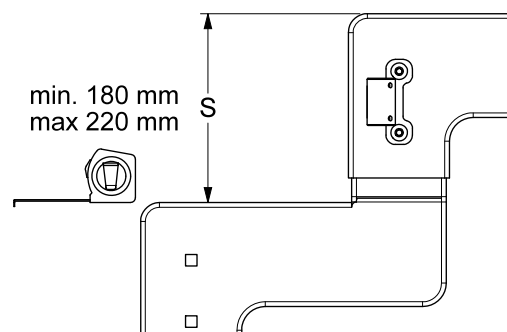
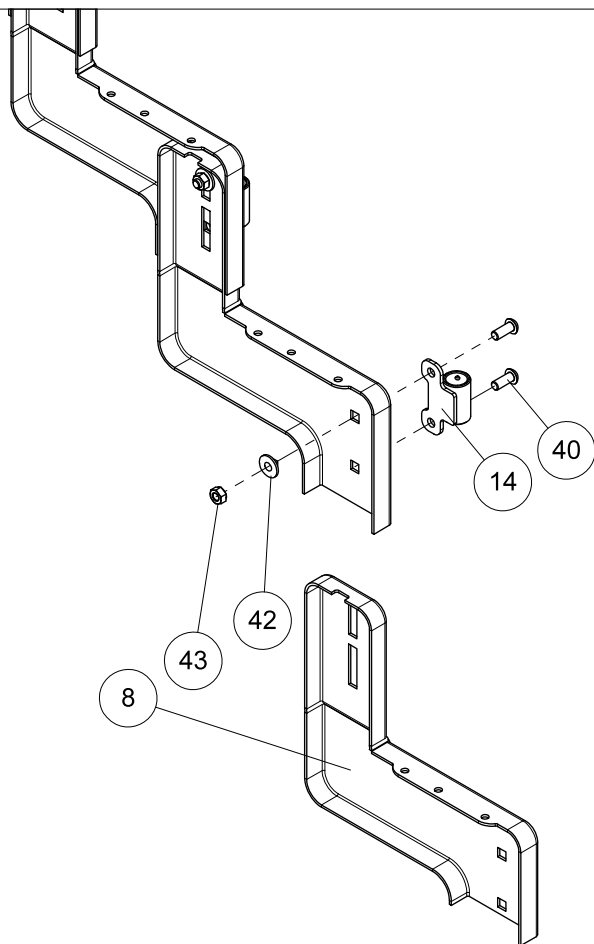






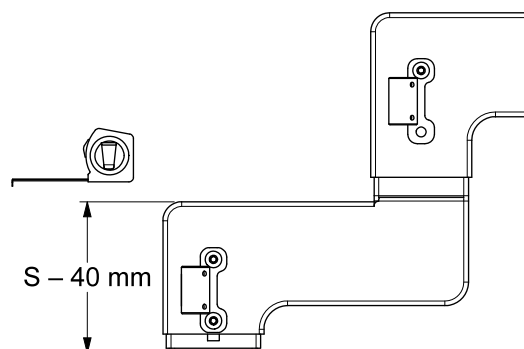
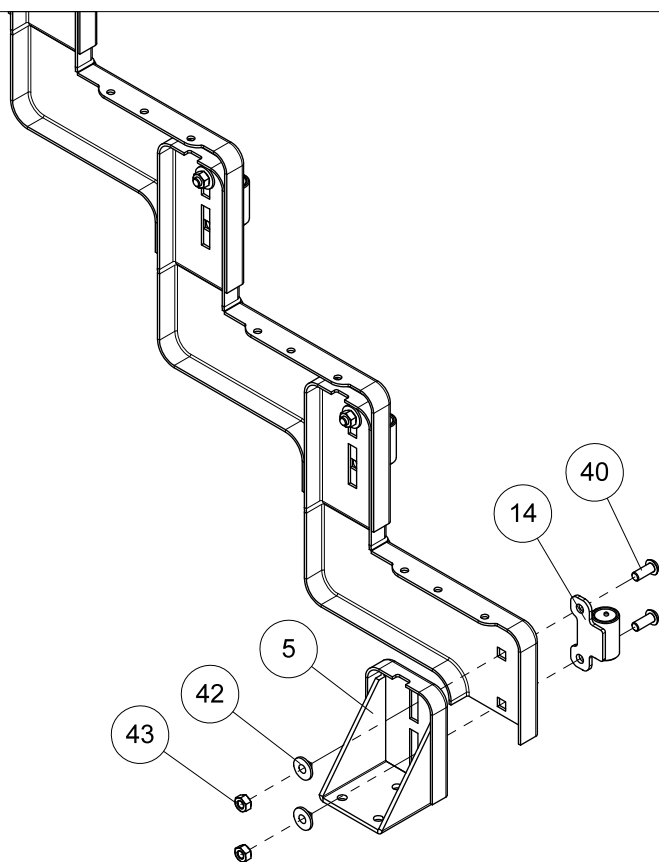
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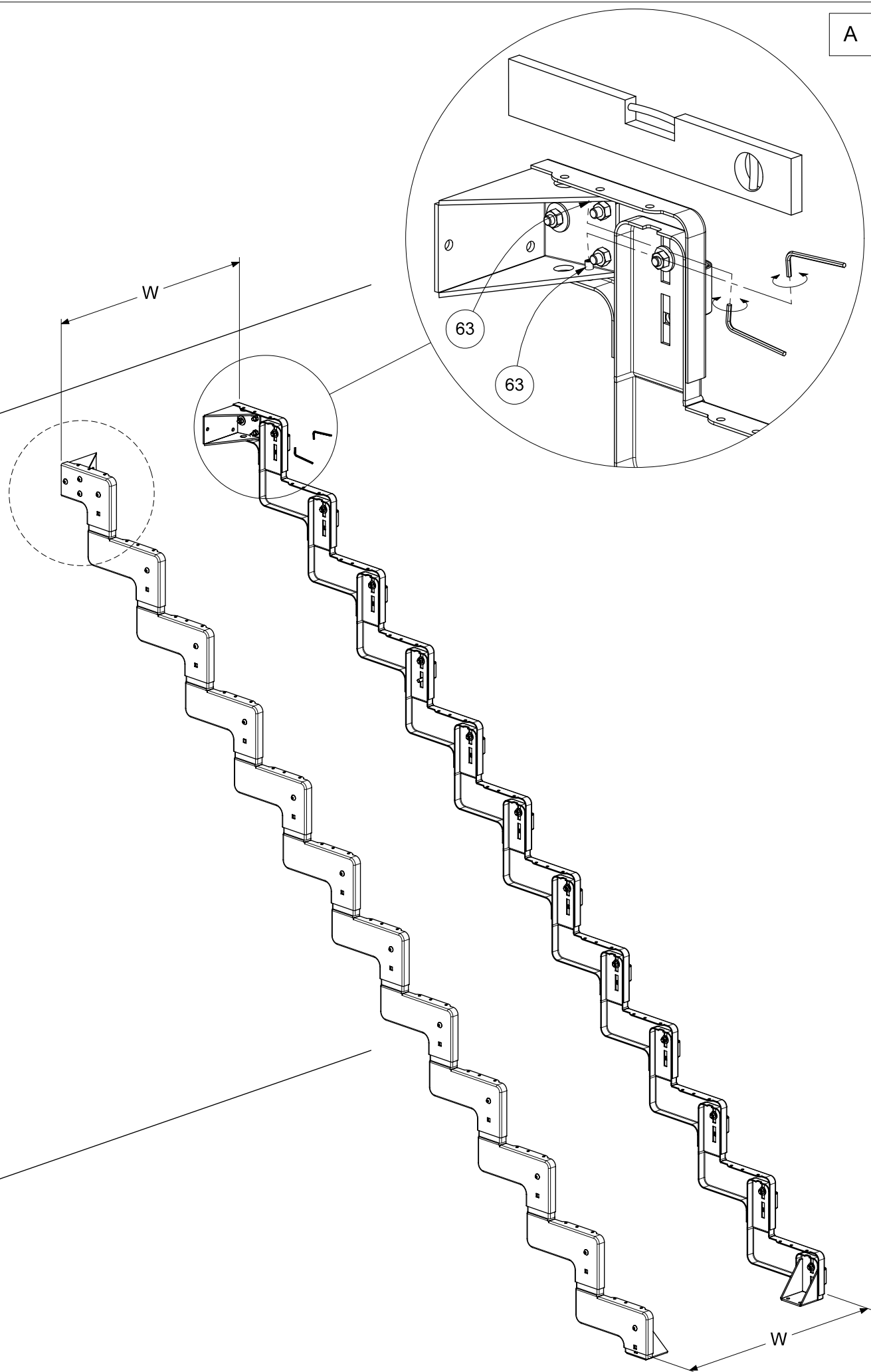
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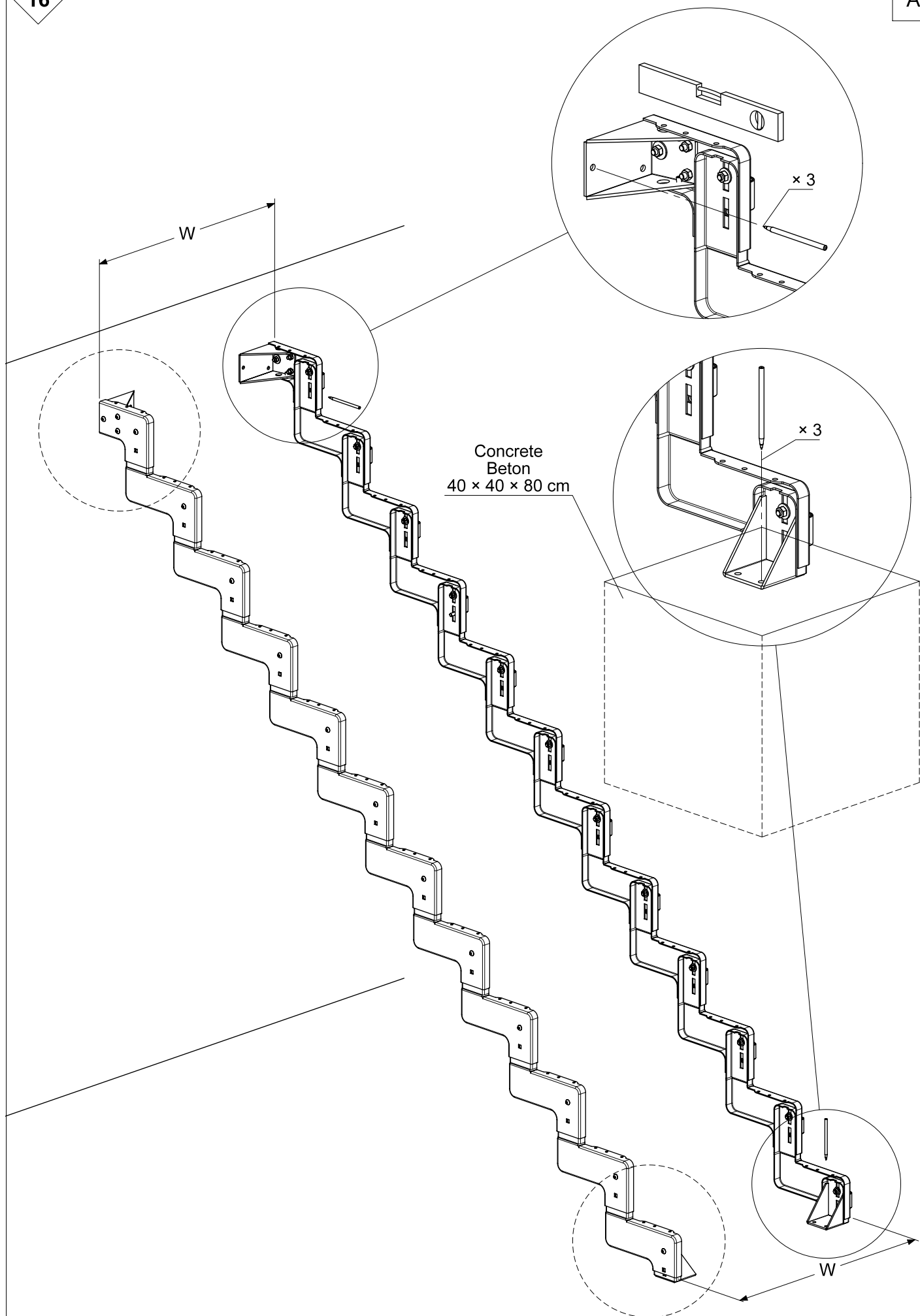


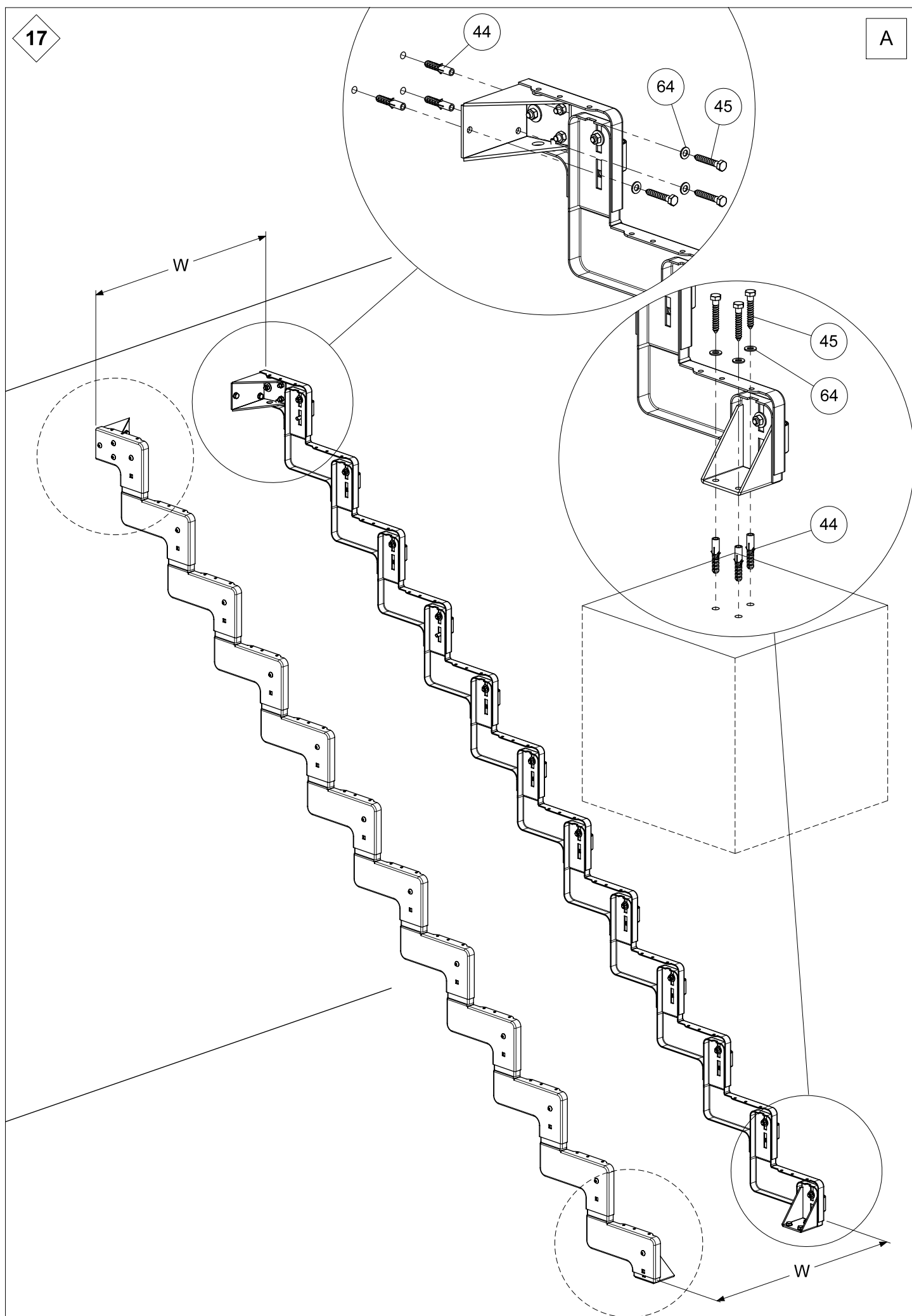
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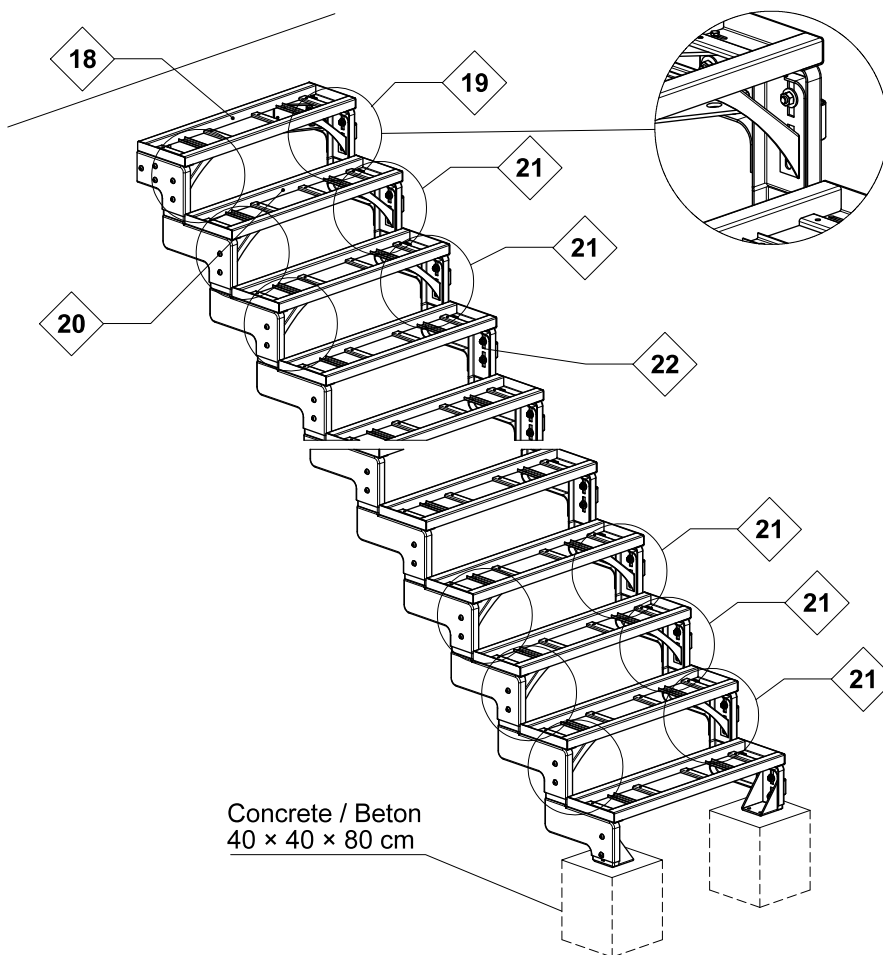
A







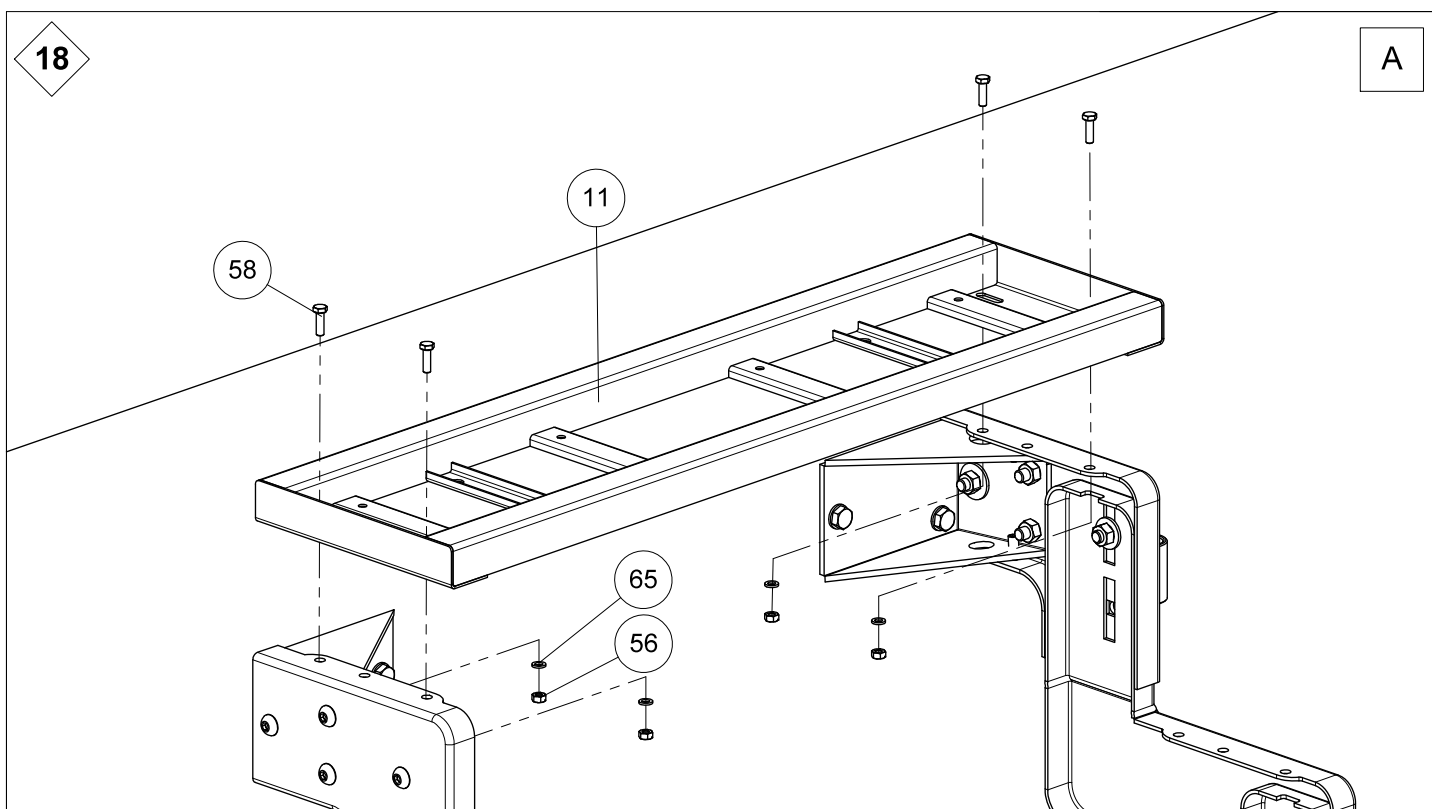
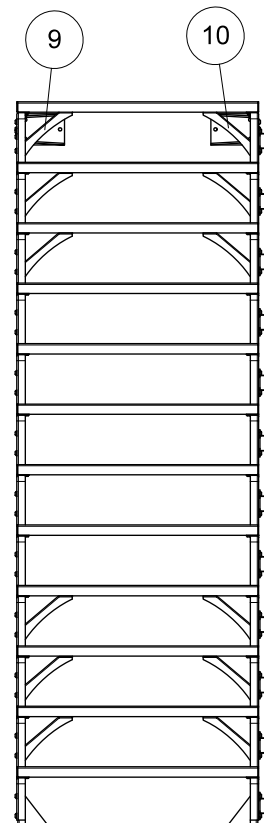


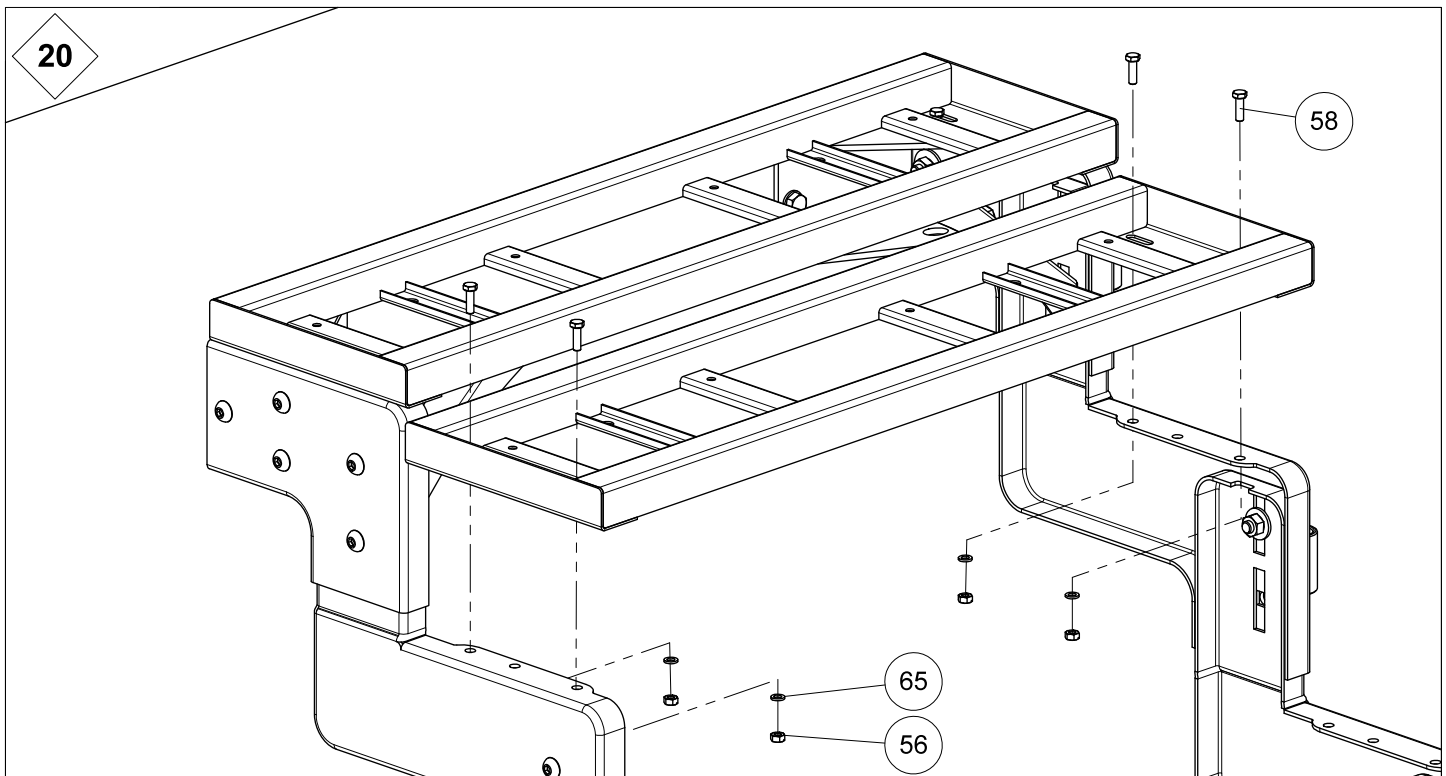
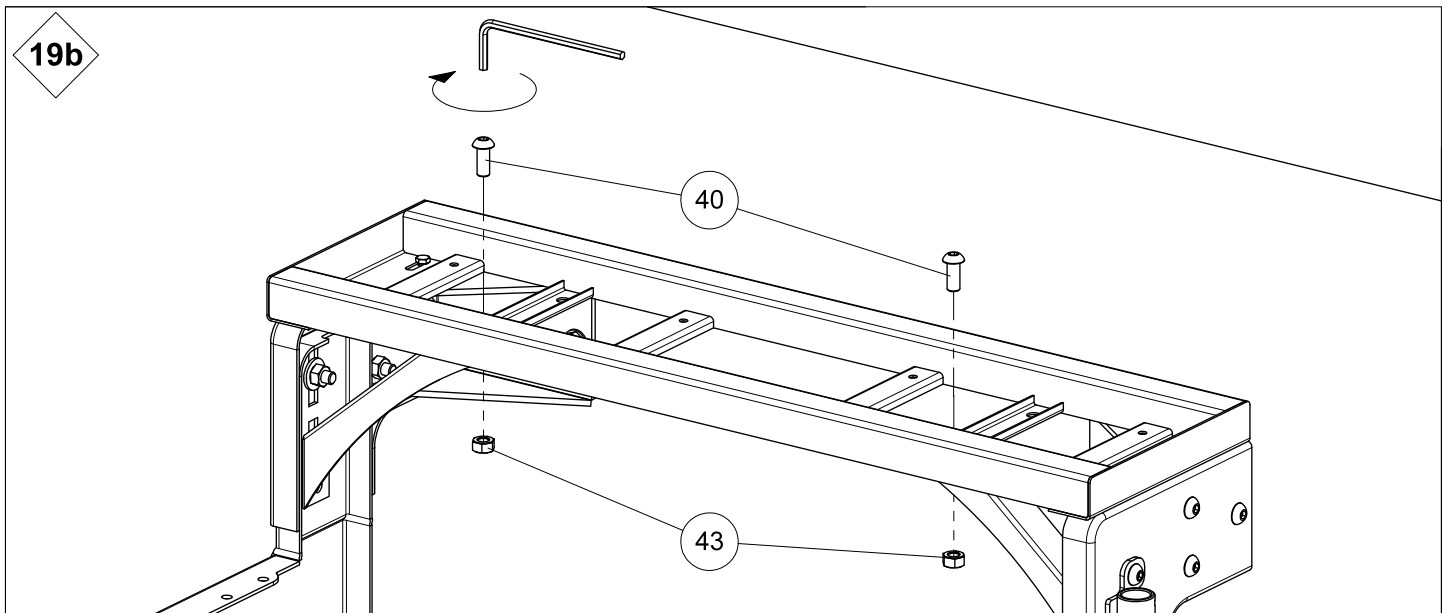
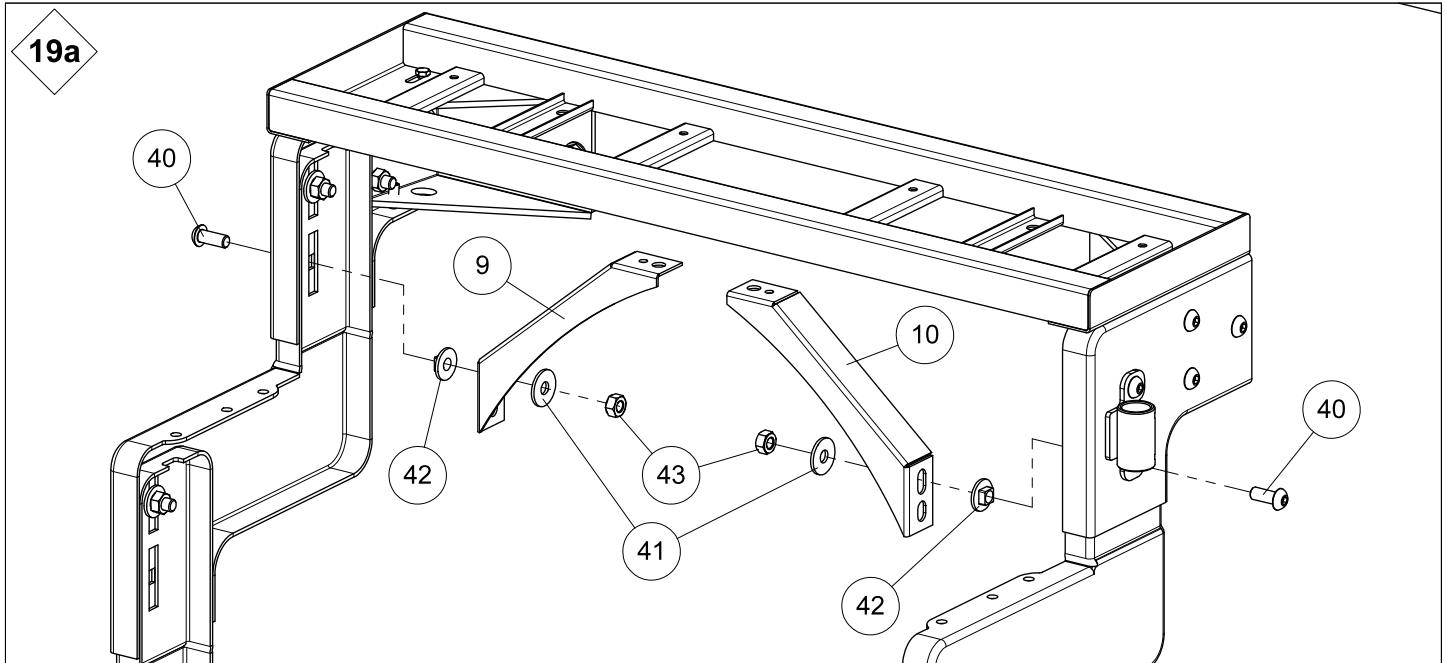


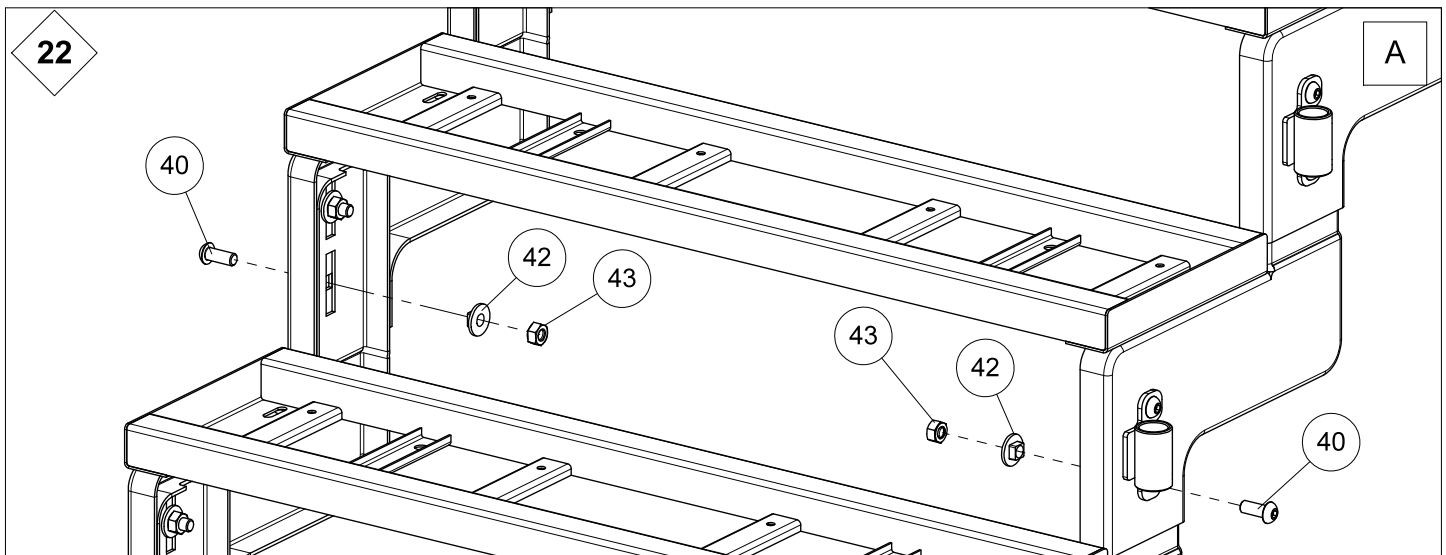
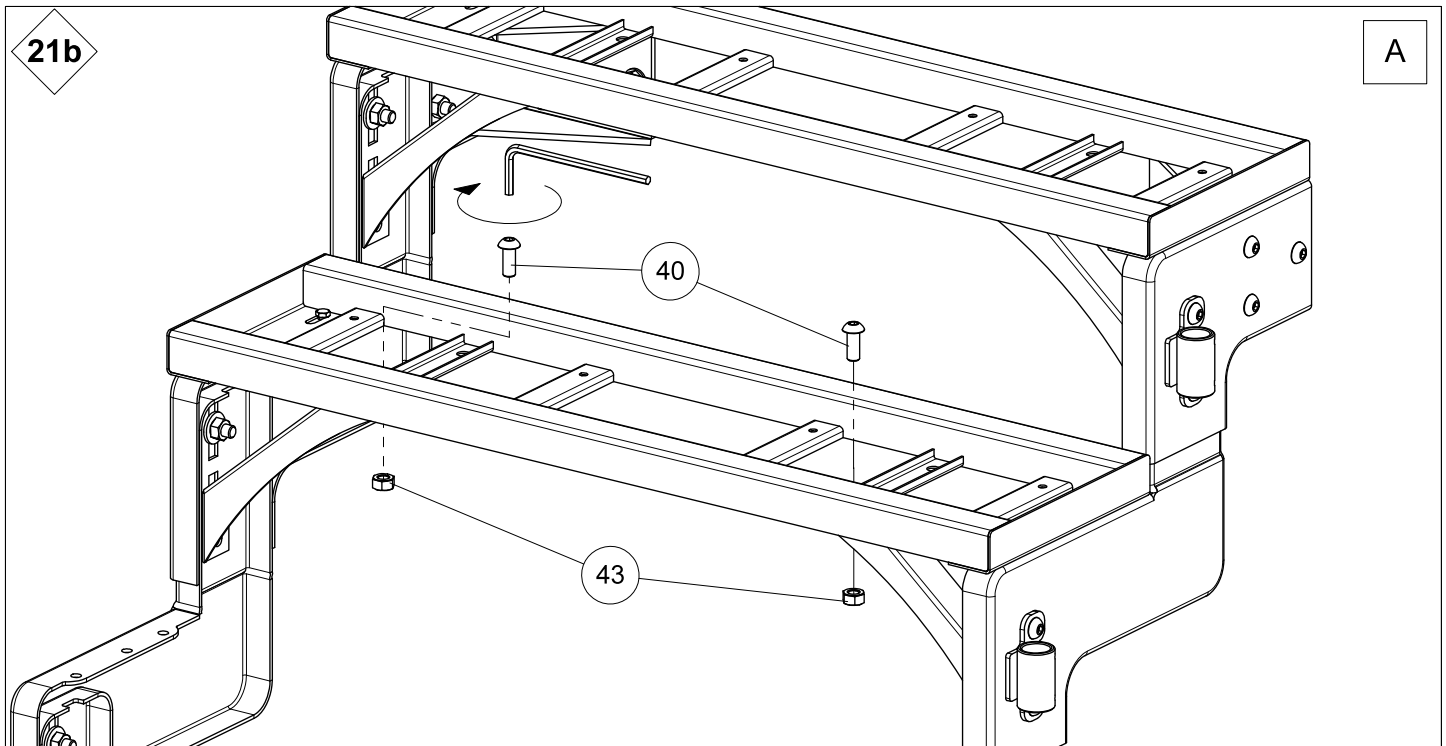
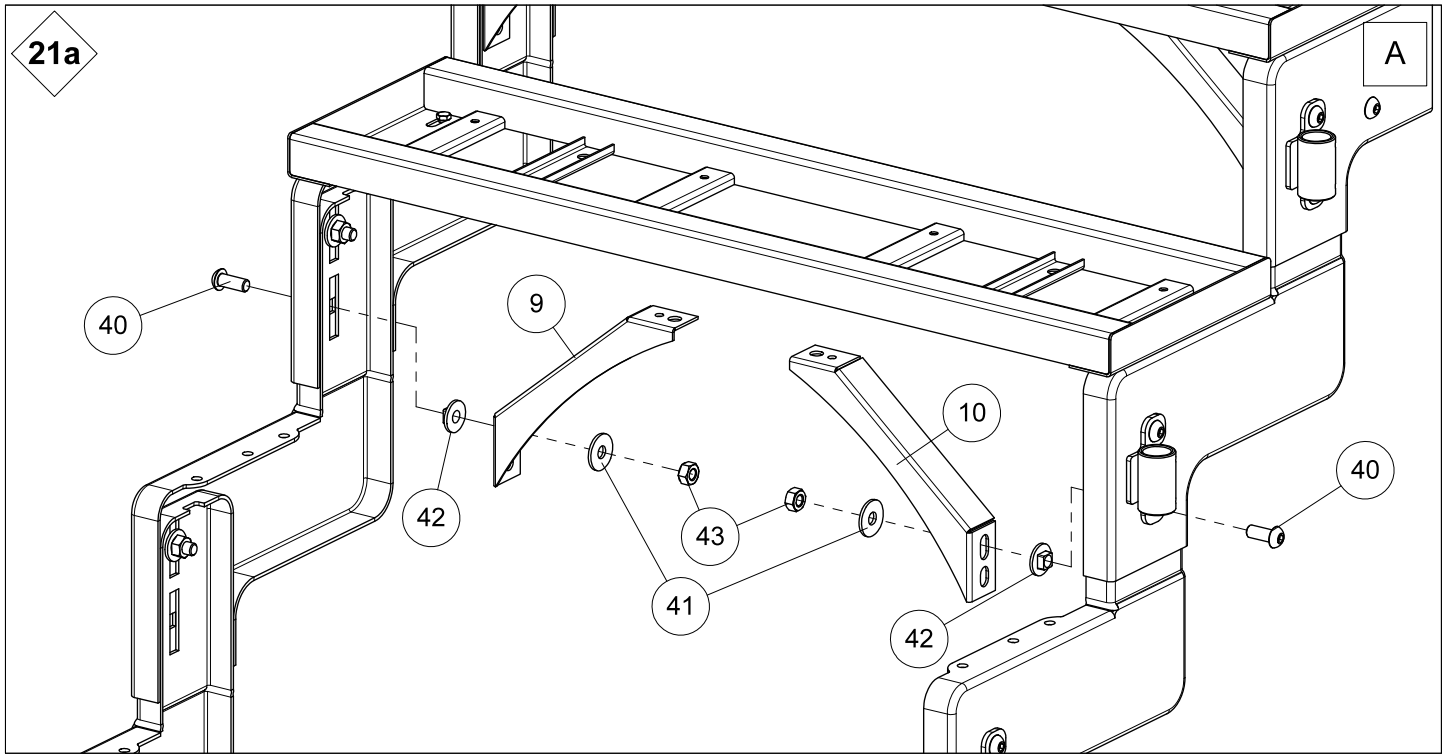


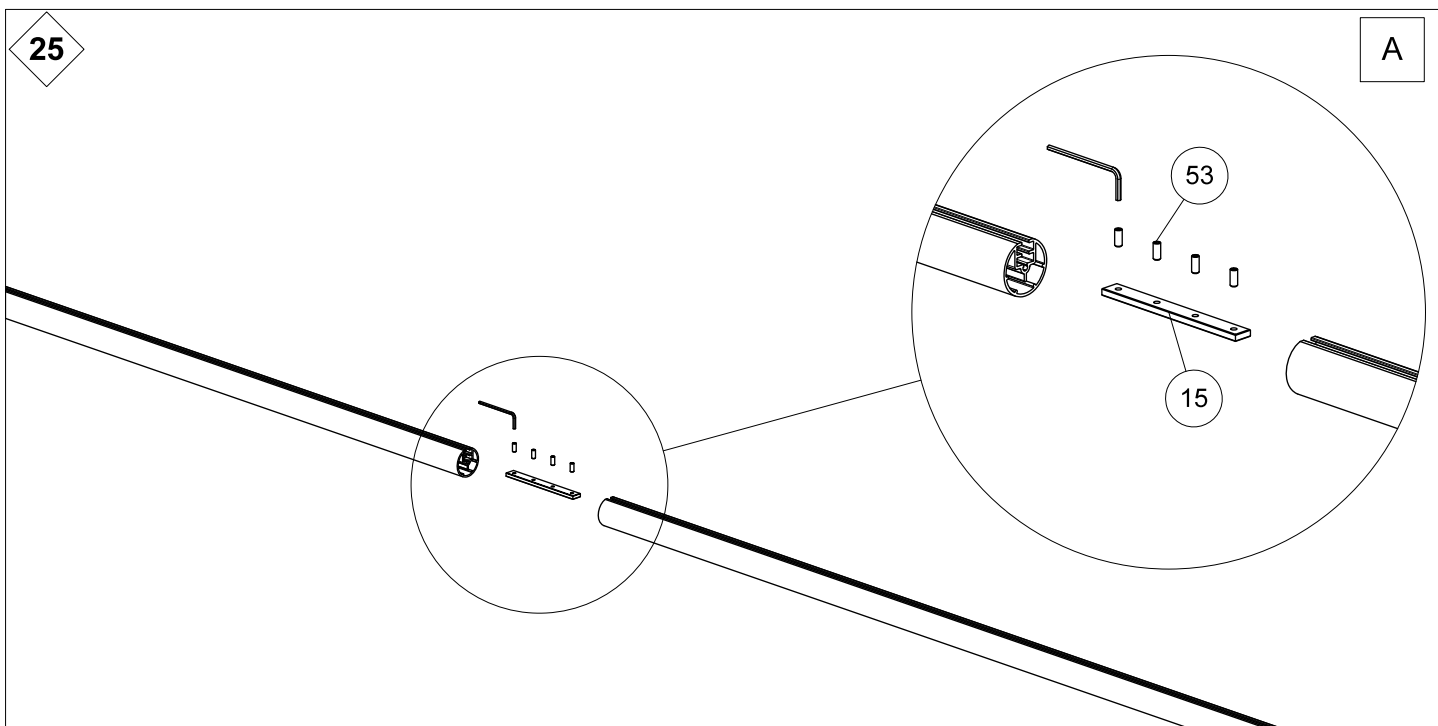
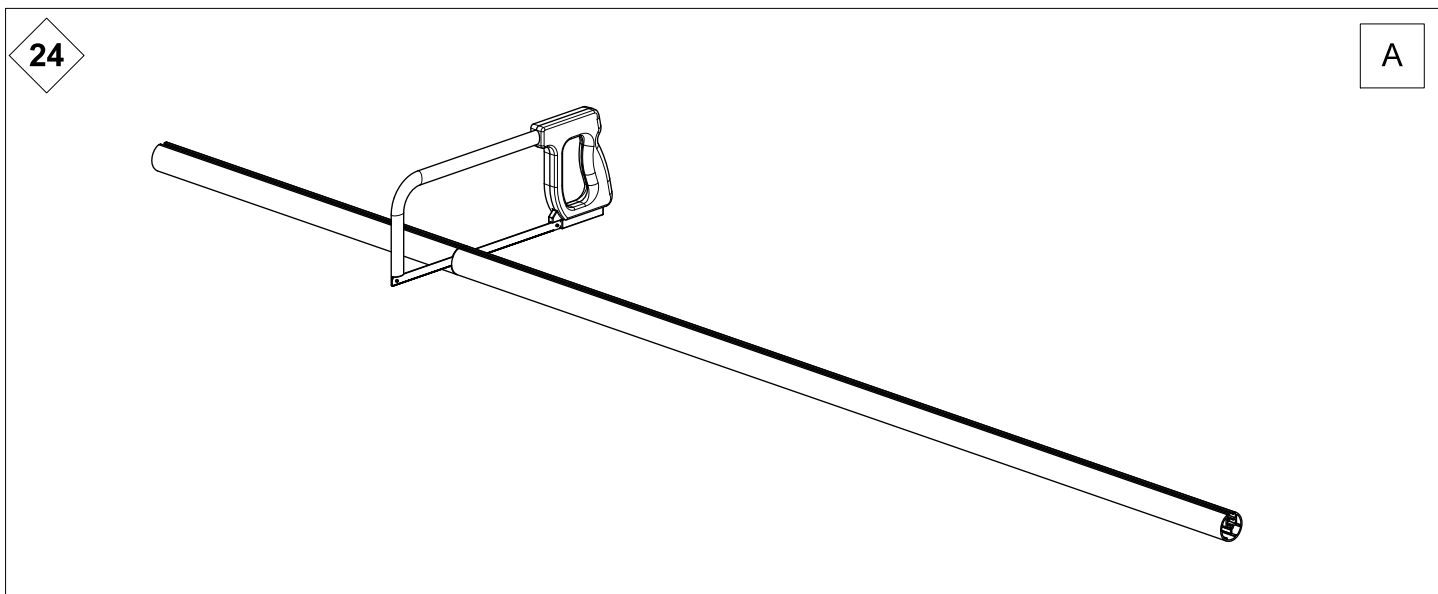
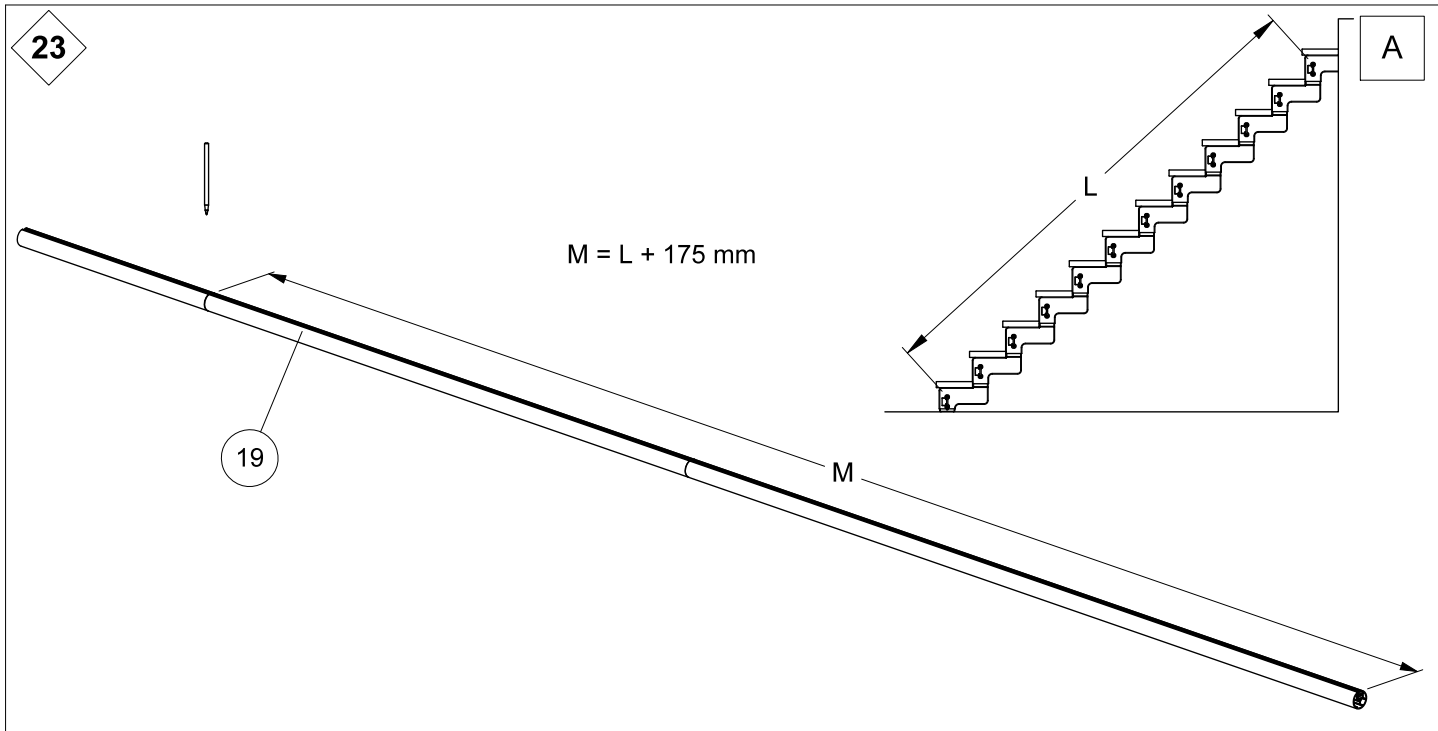
If more than
6 steps:
Add
10 + 9

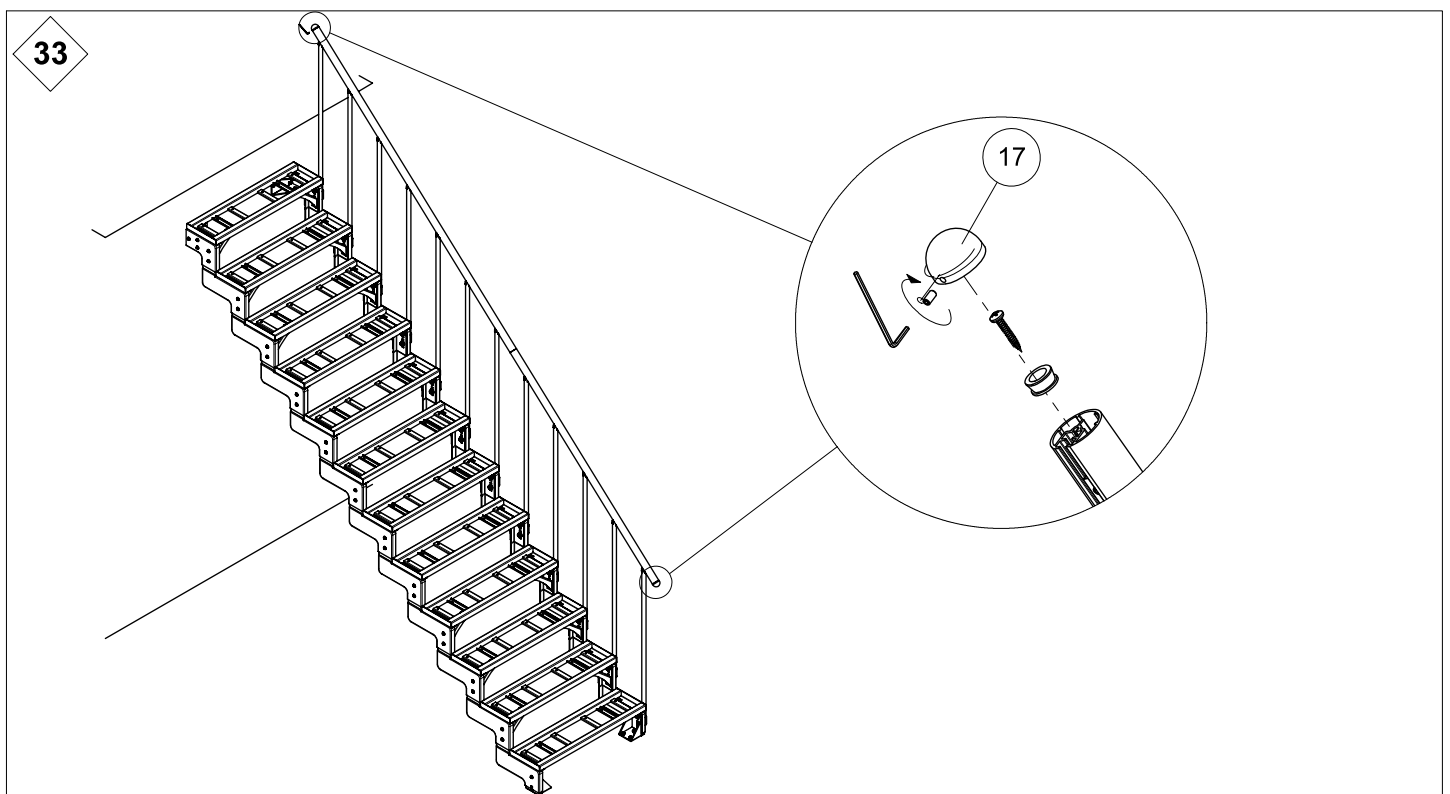
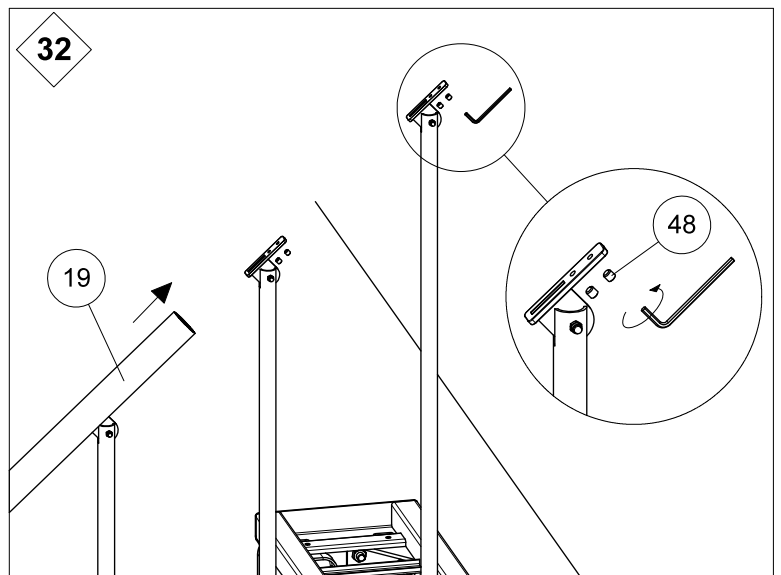
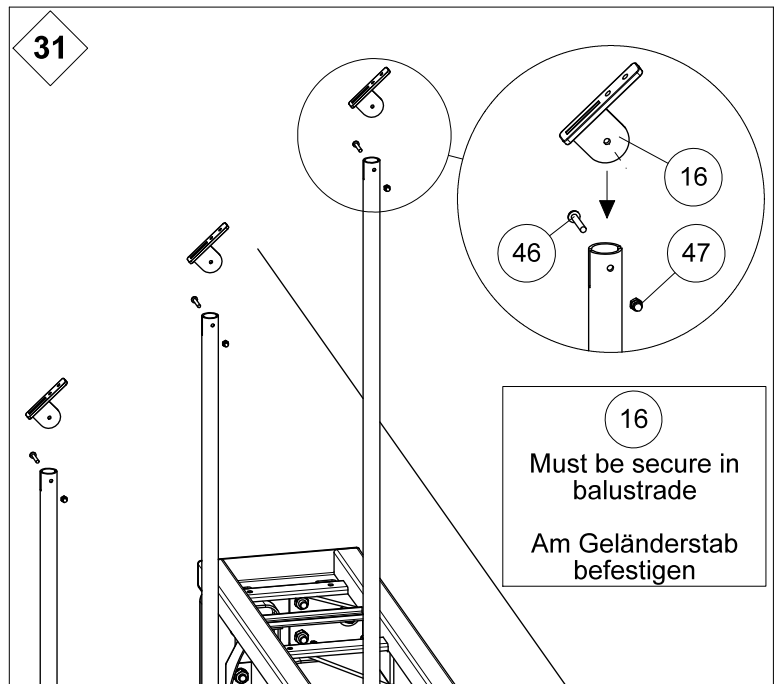
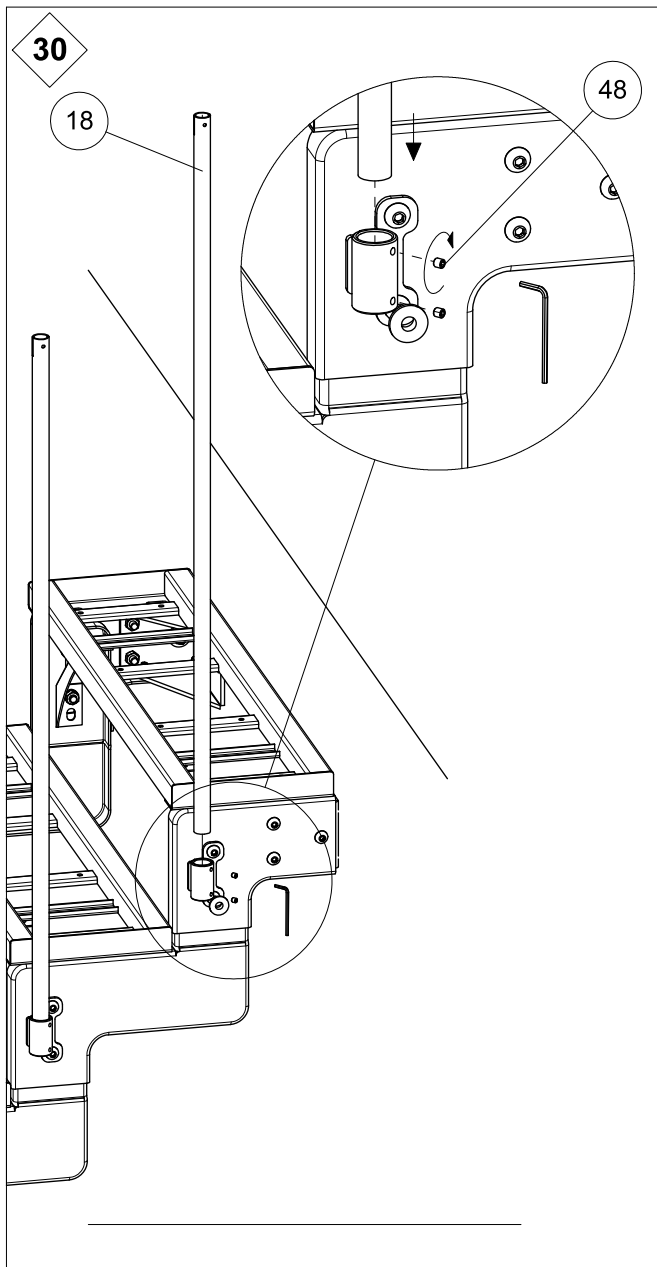
Wenn mehr als
6 Stufen:
10 + 9
hinzufügen

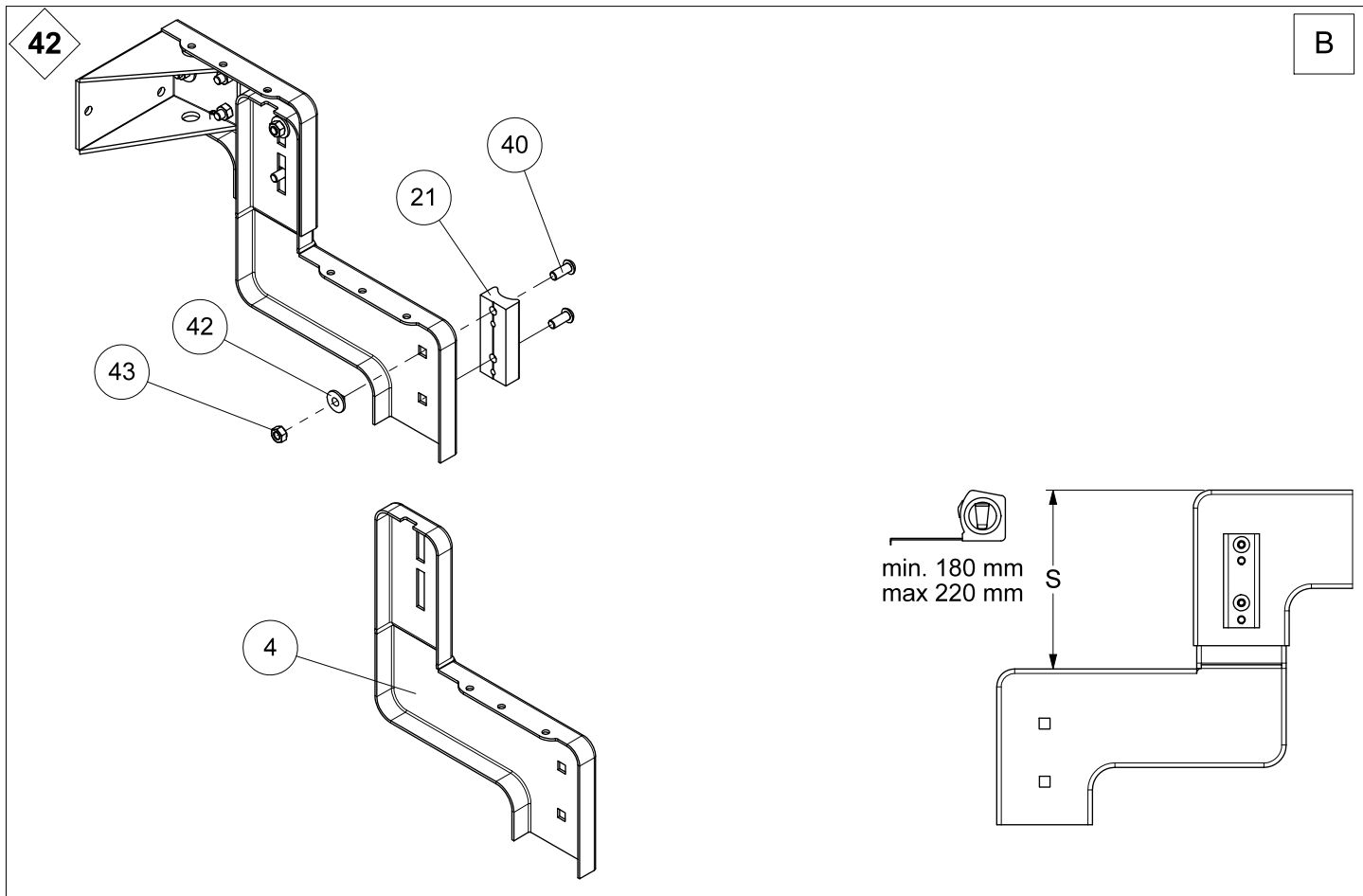
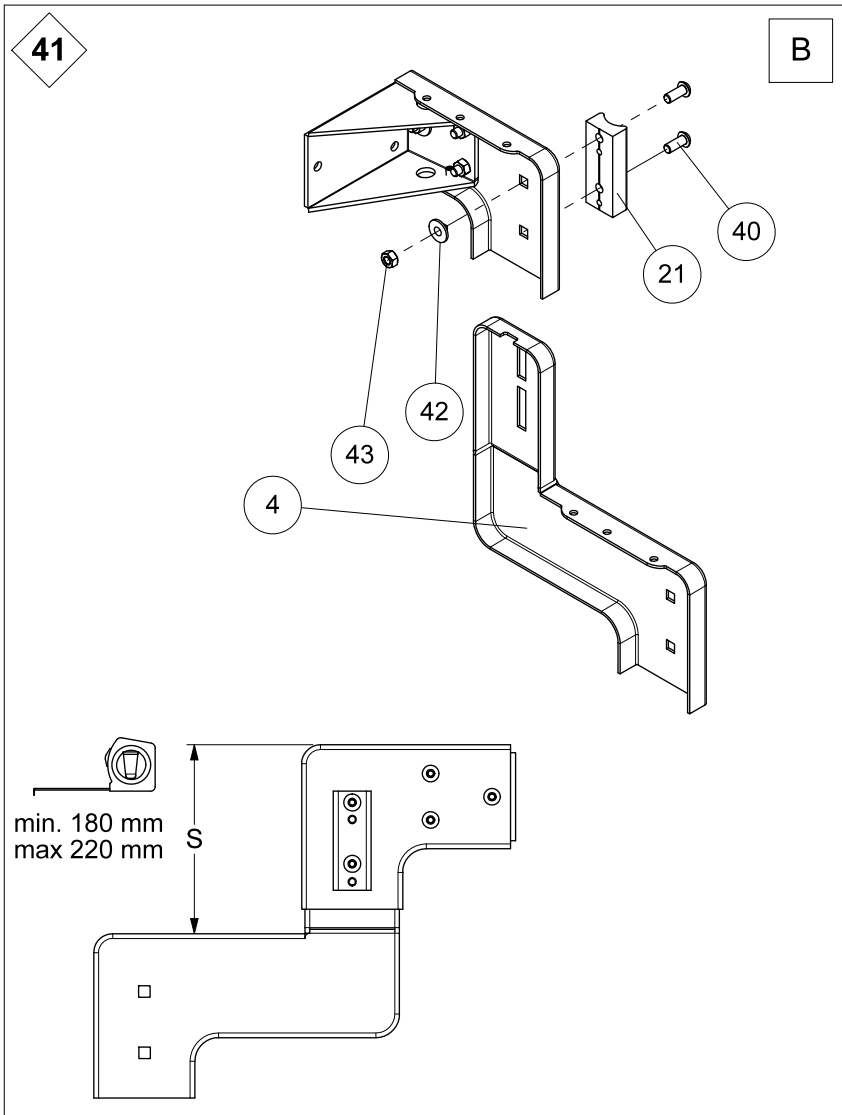
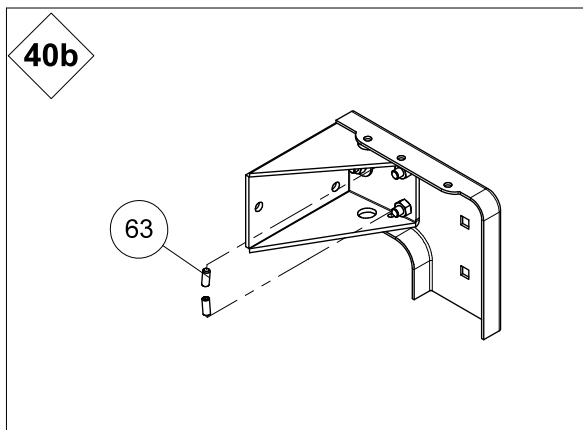
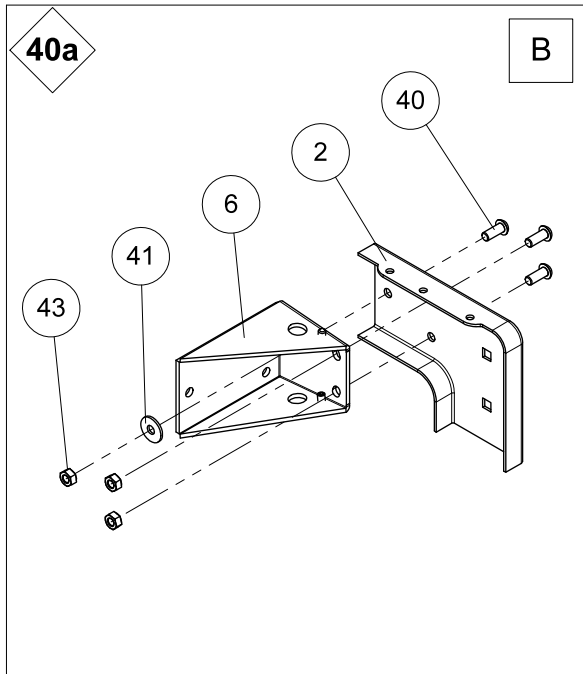






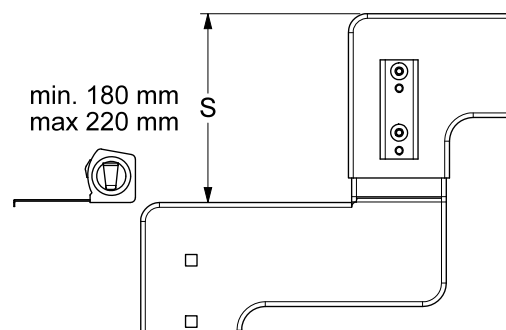
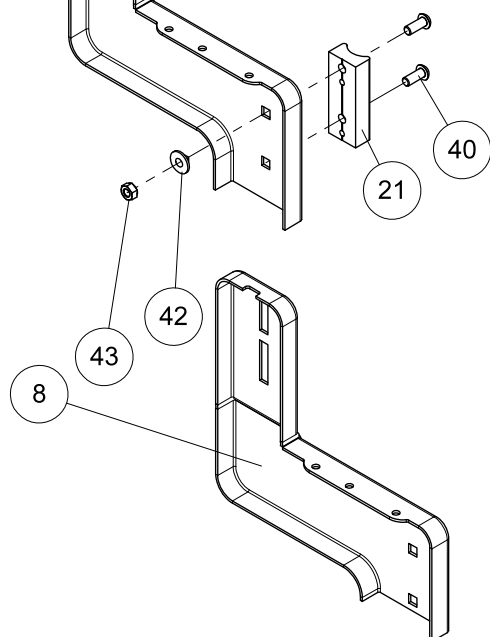






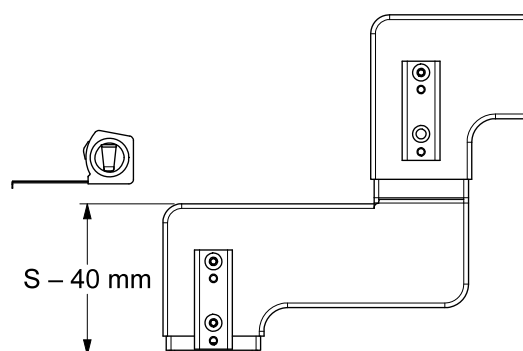
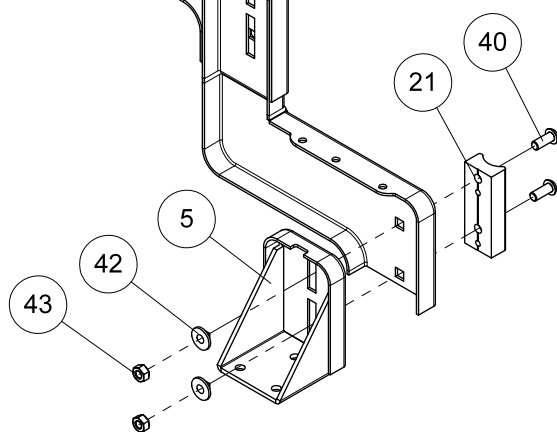
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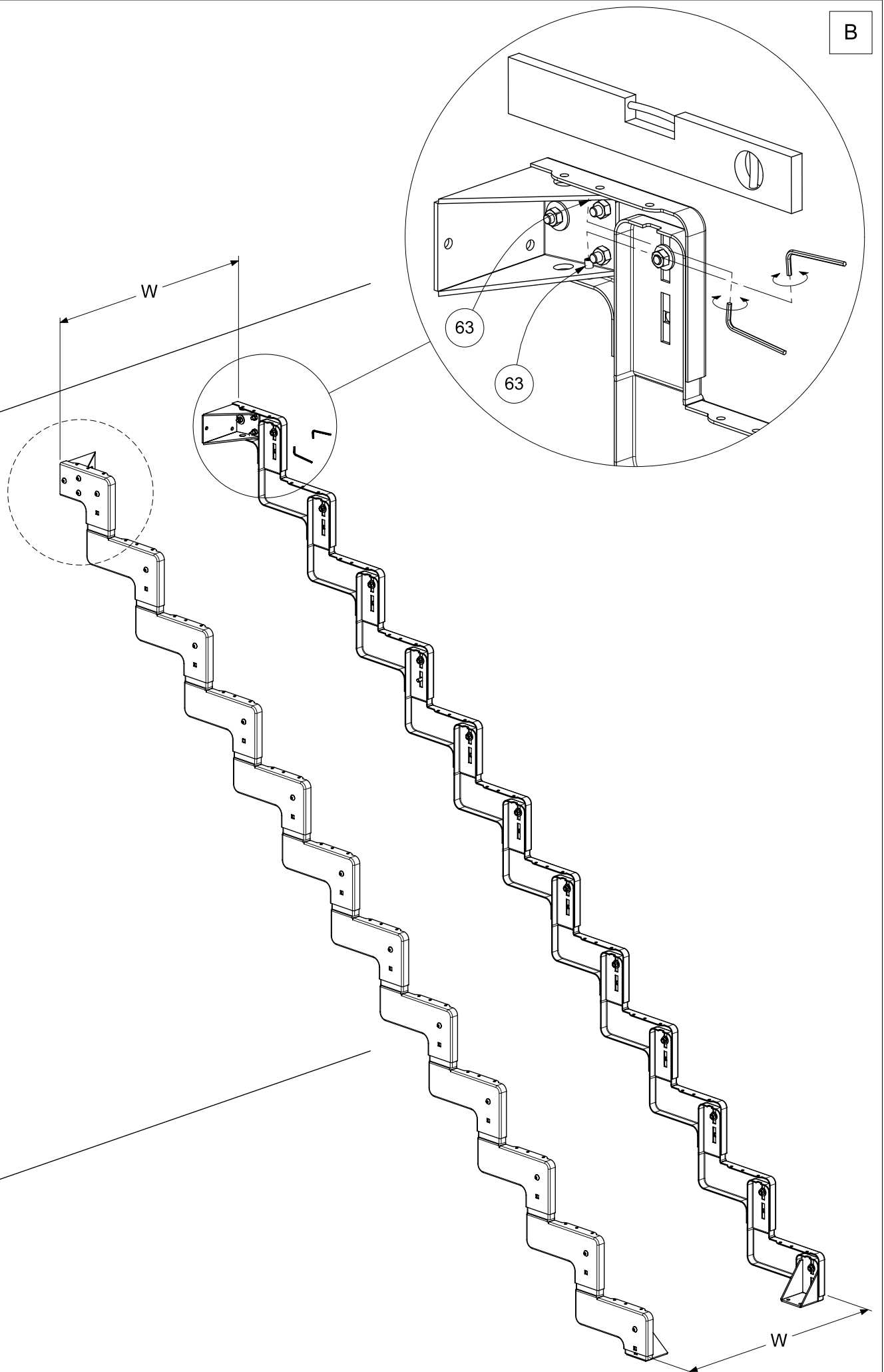
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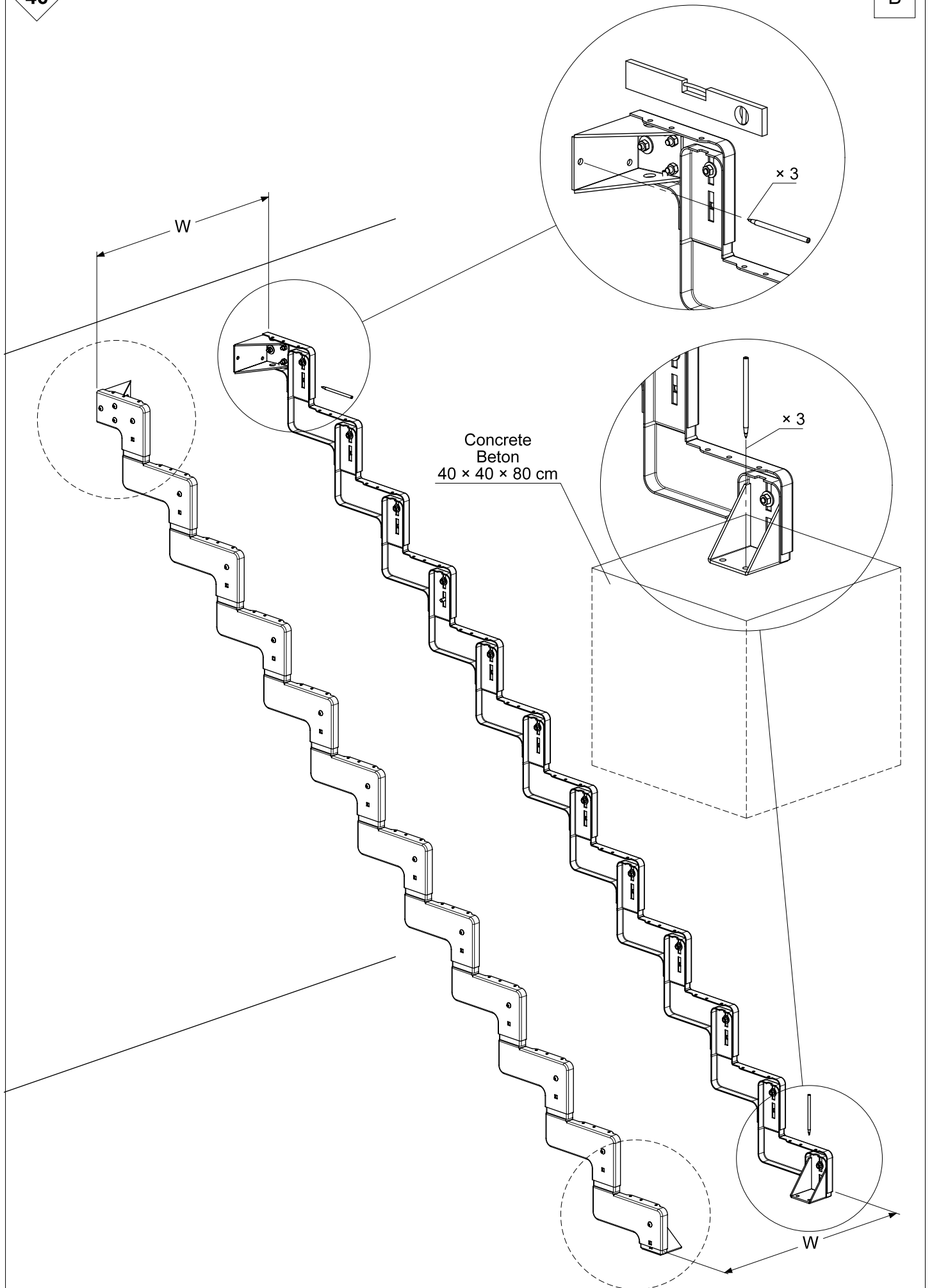


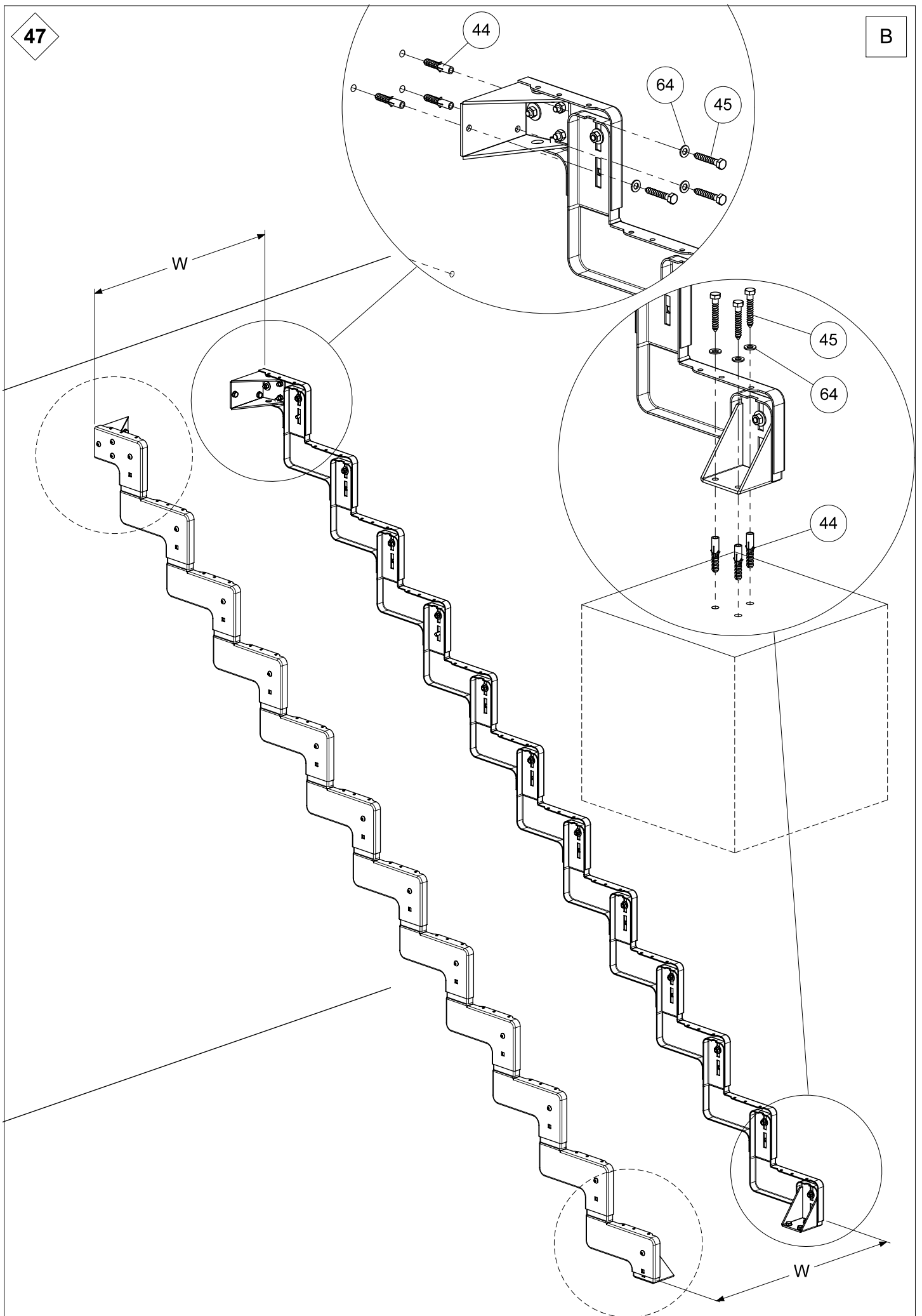
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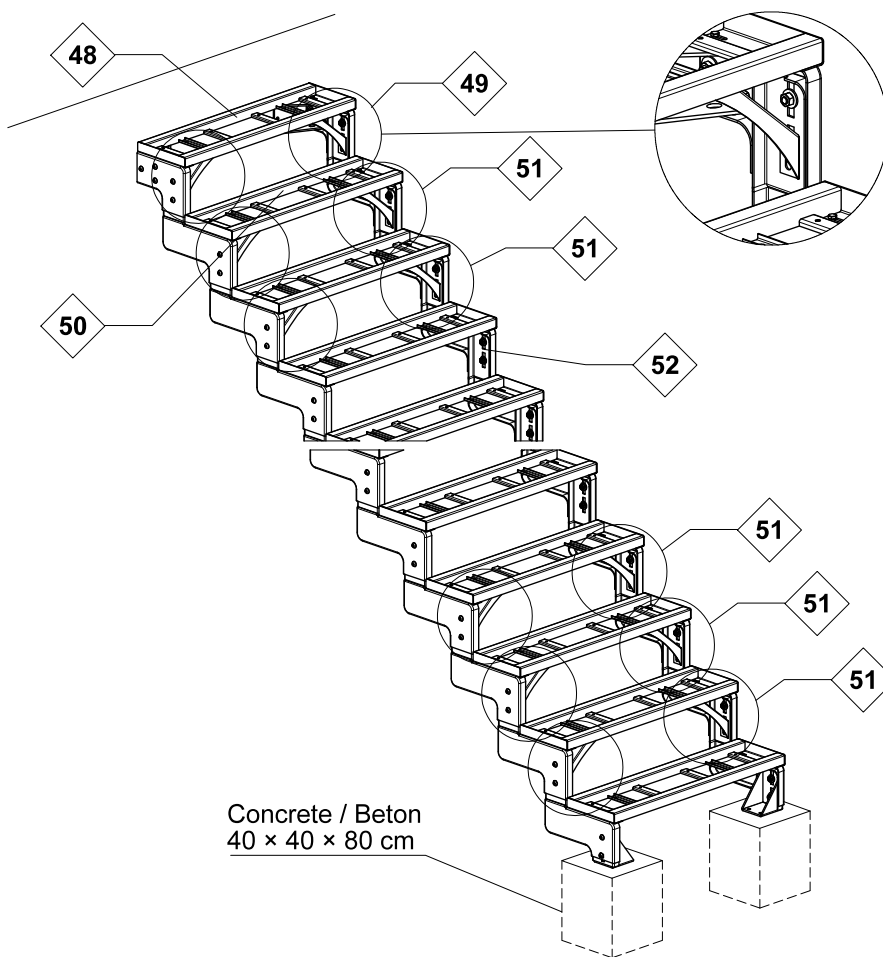
B











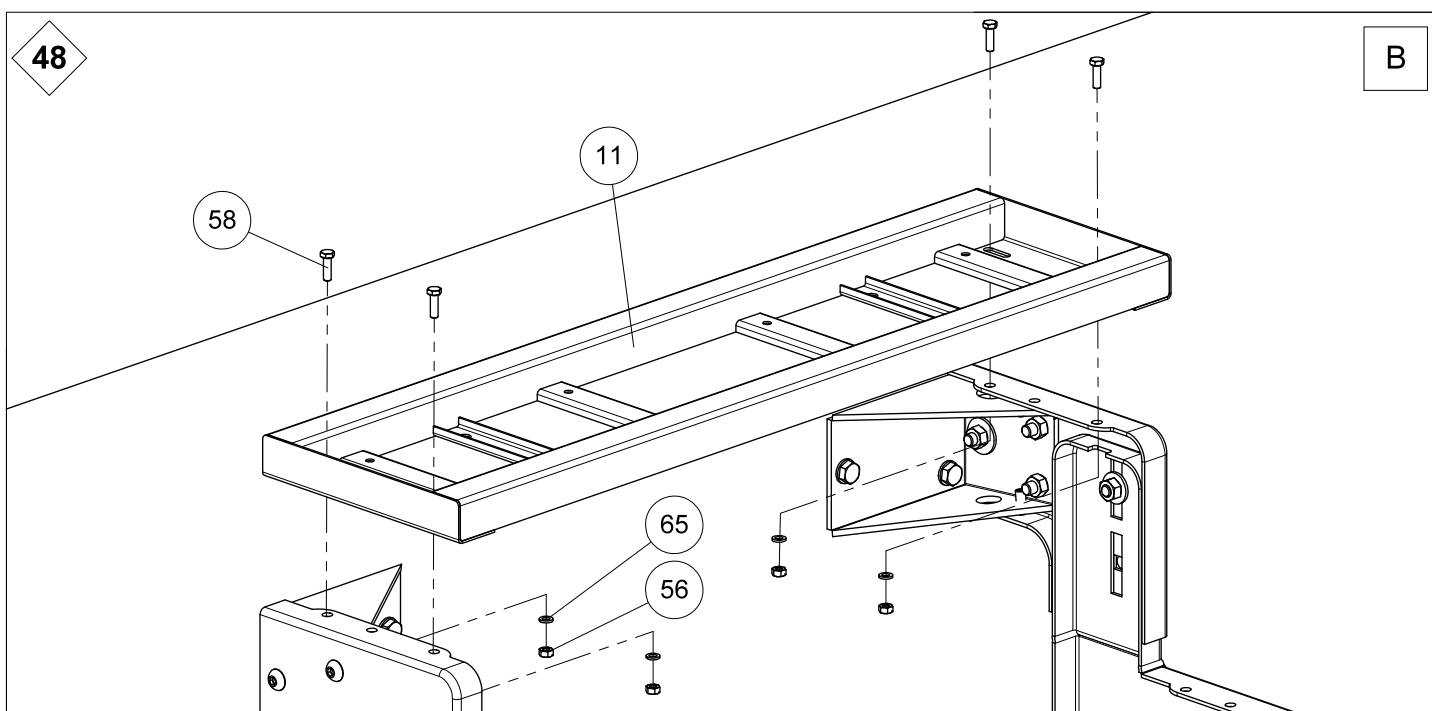
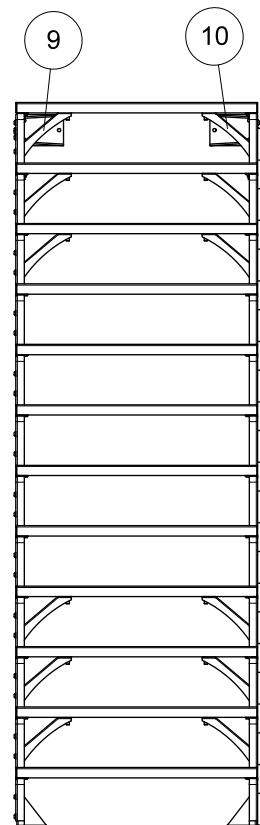
If more than
6 steps:
Add

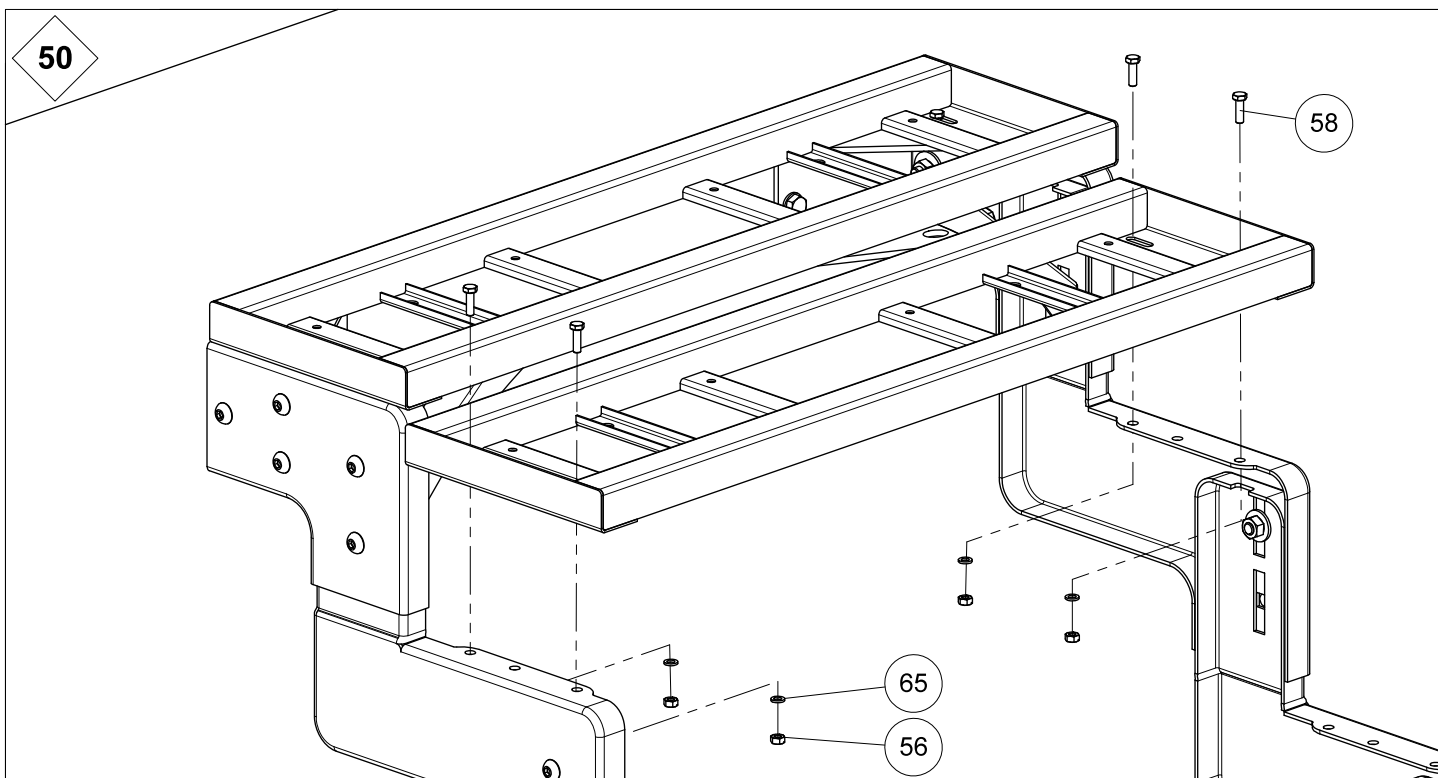
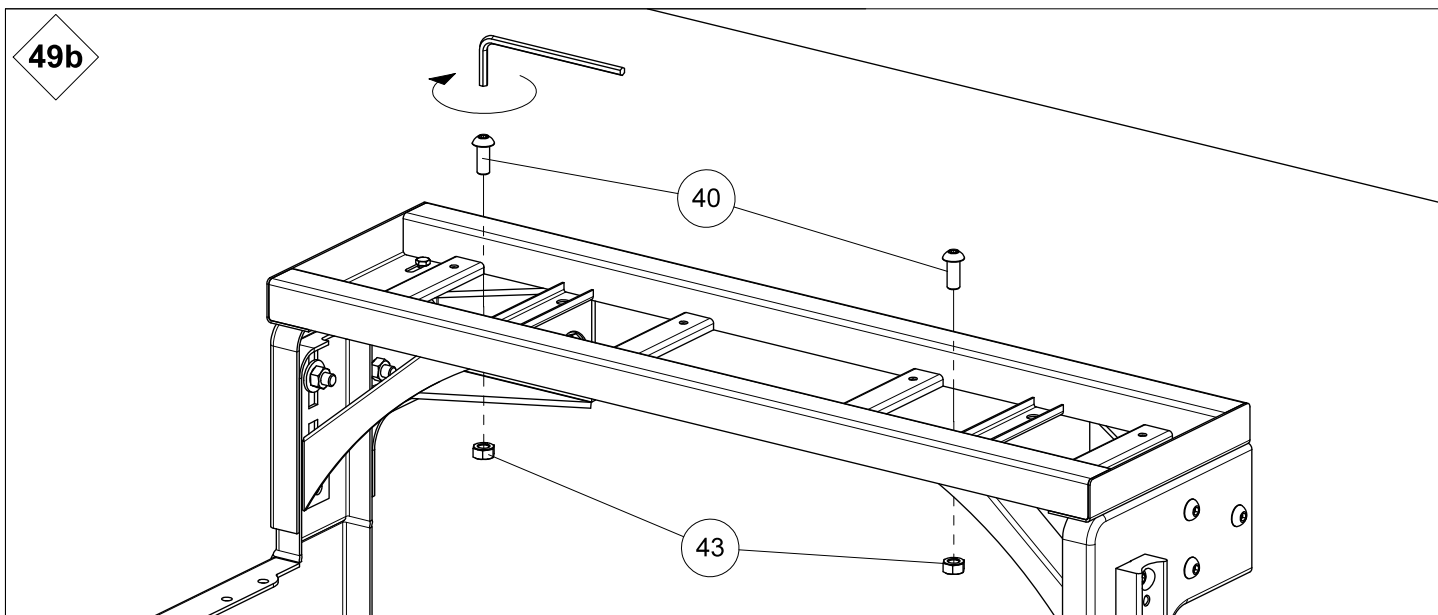
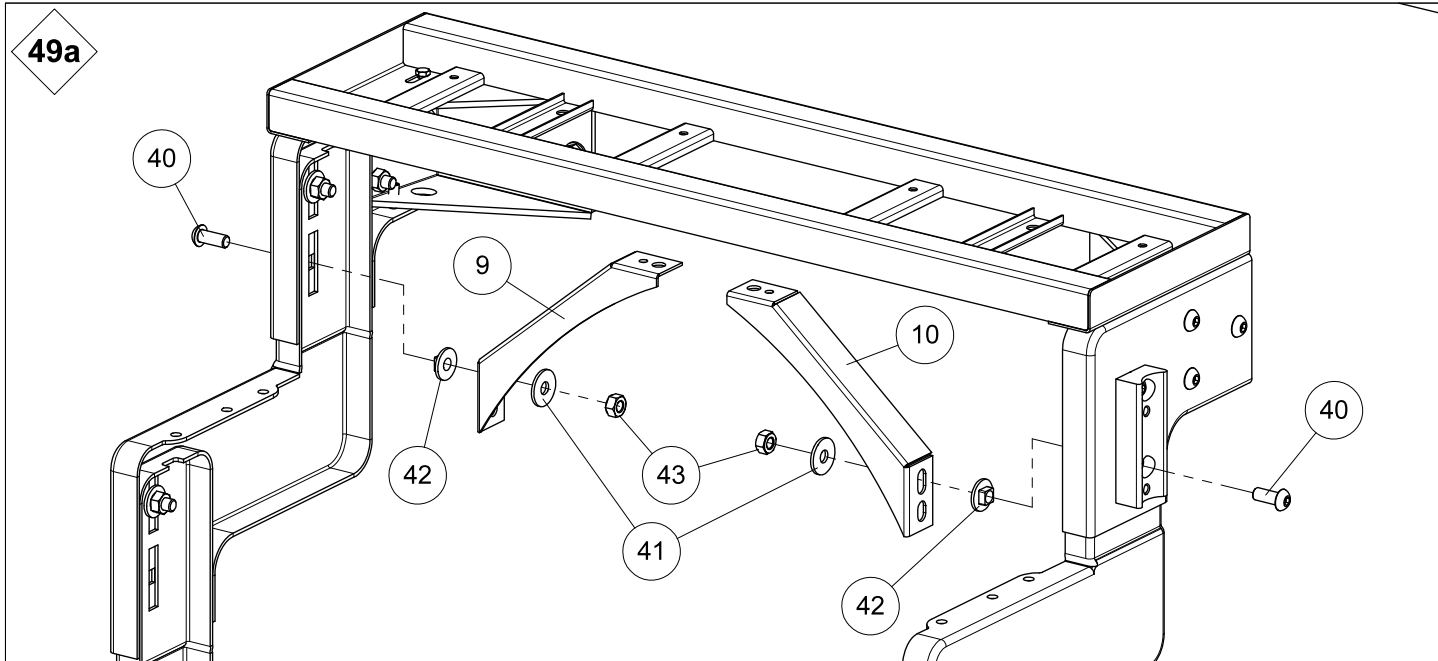
$$10 + 9$$

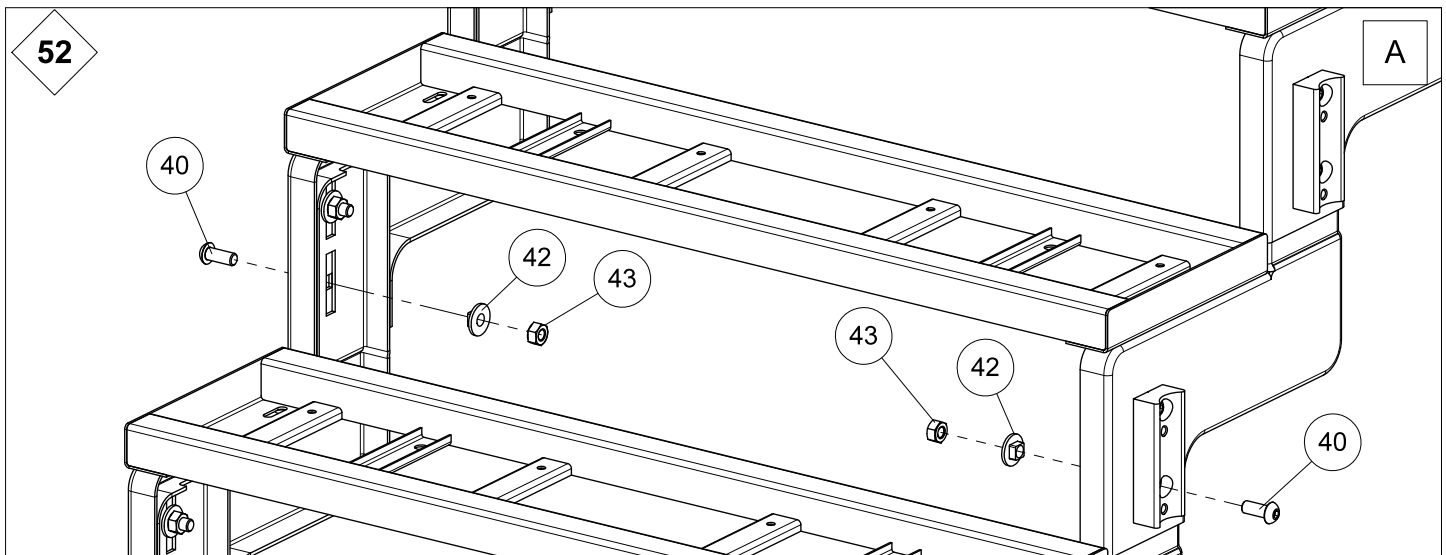
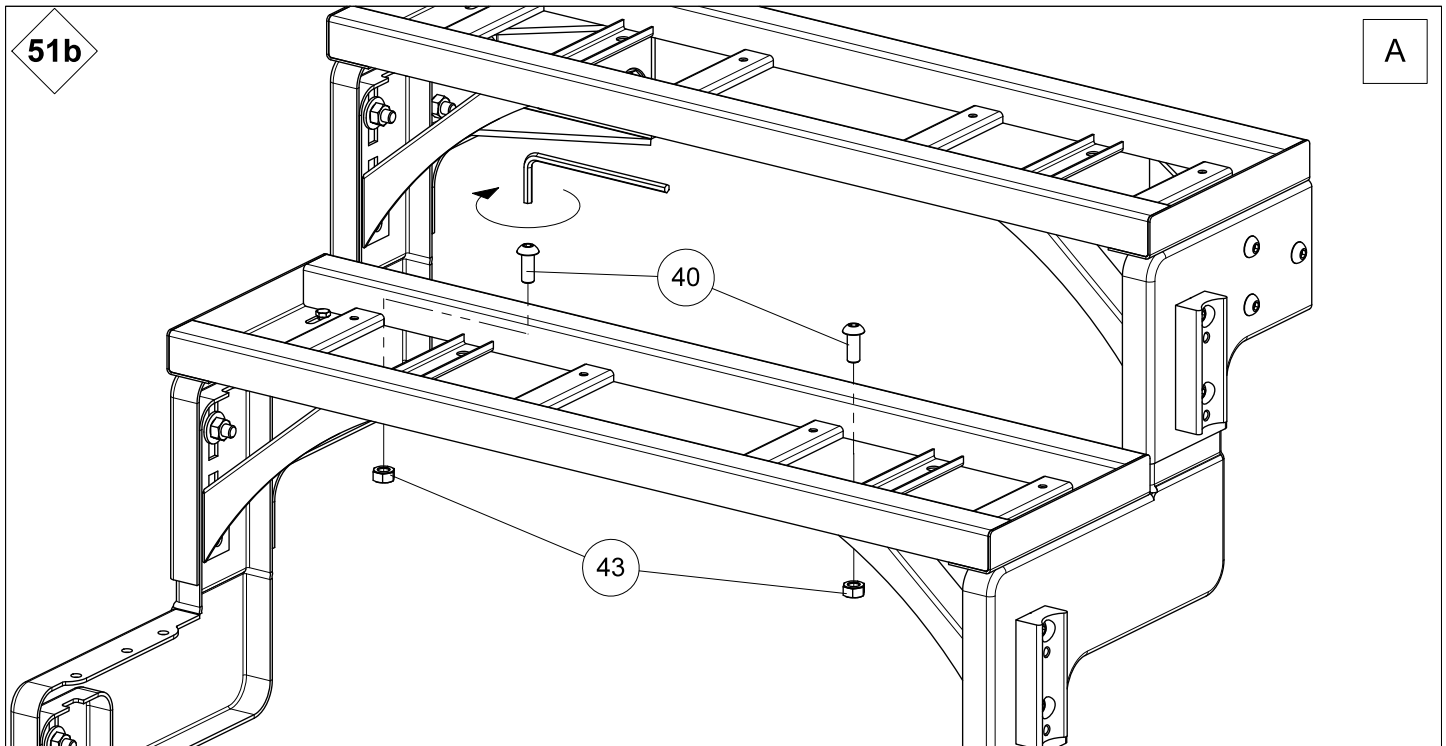
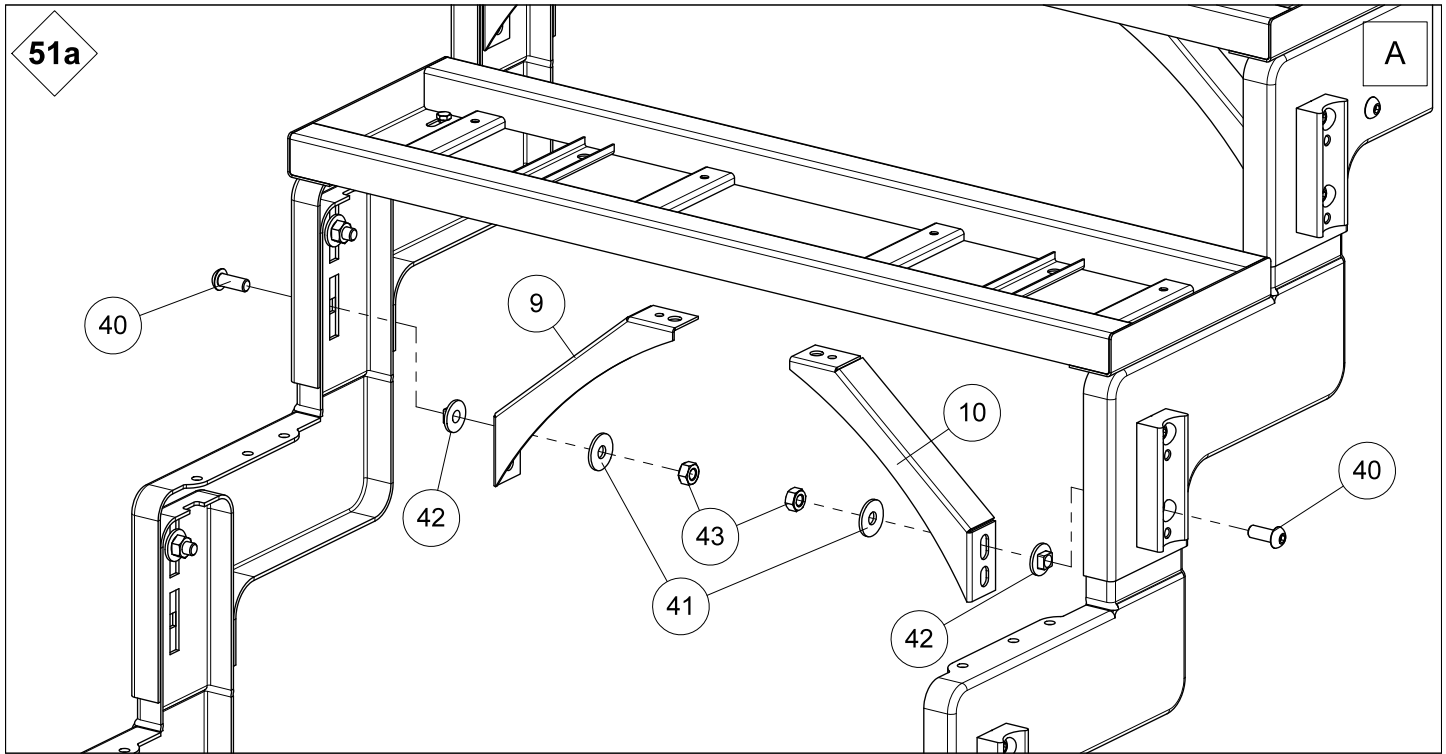
Wenn mehr als
6 Stufen:

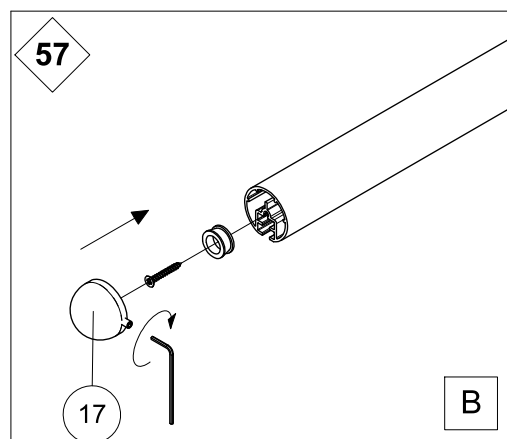
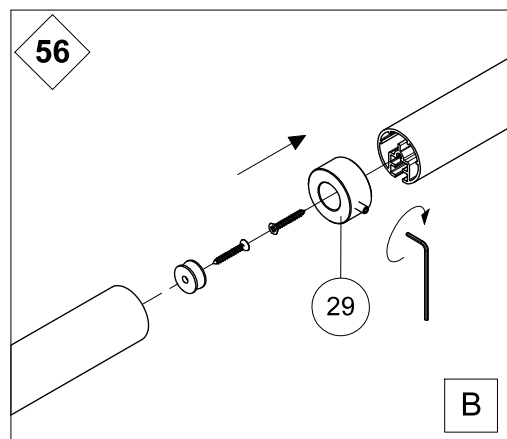
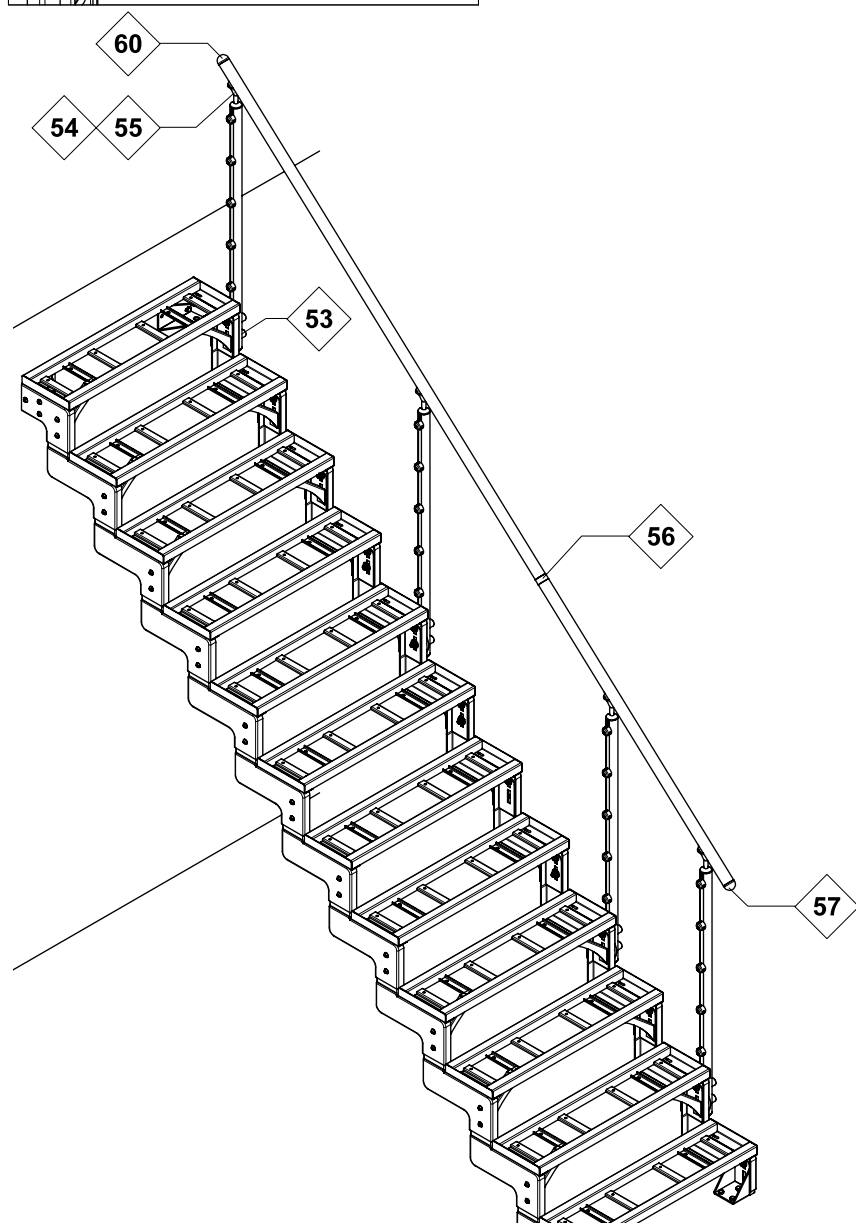
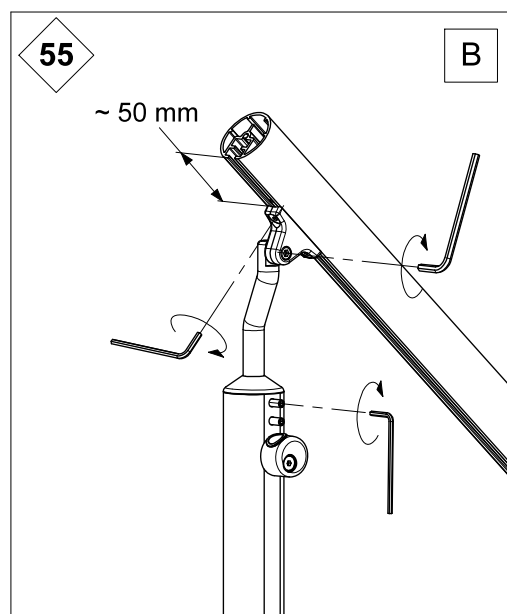
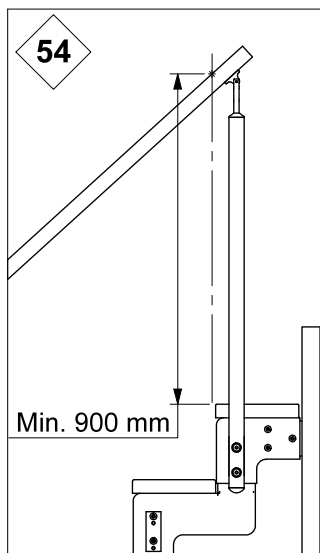
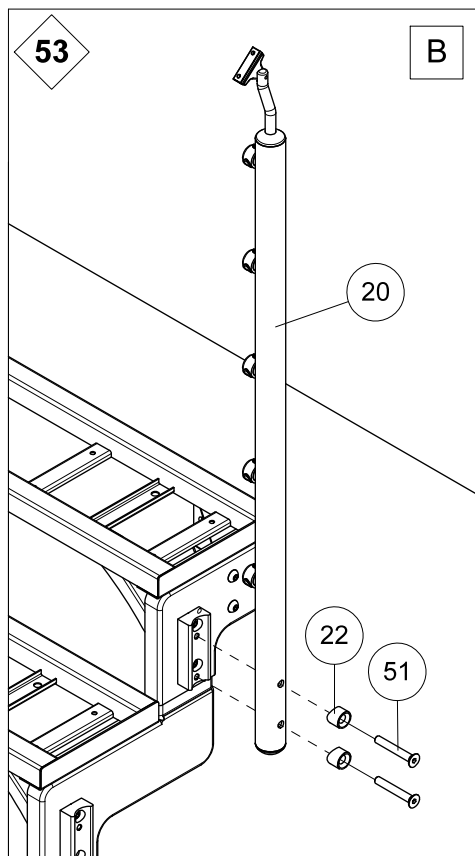
$$10 + 9$$

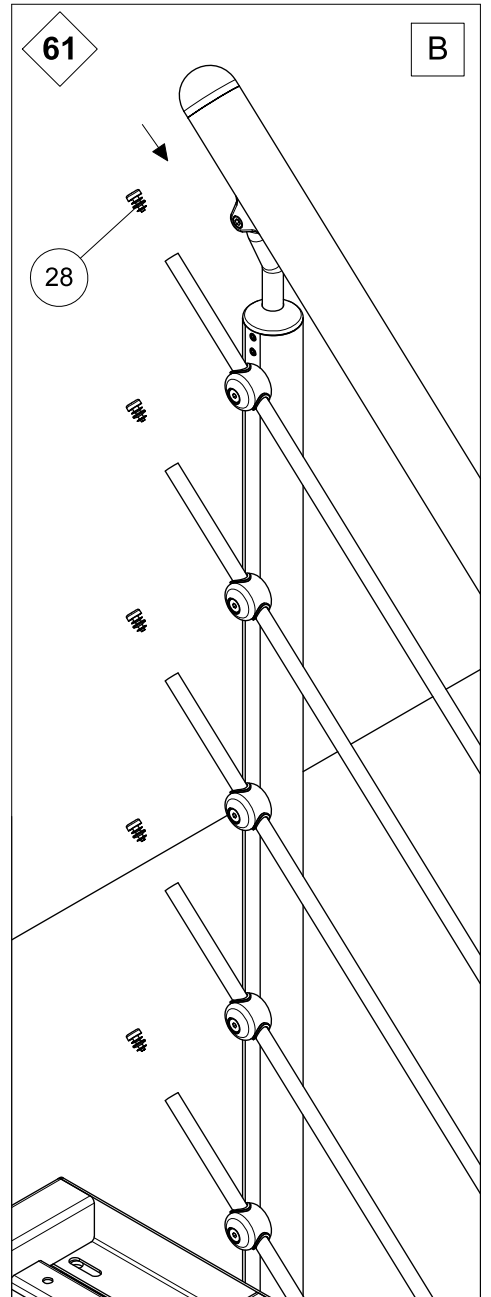
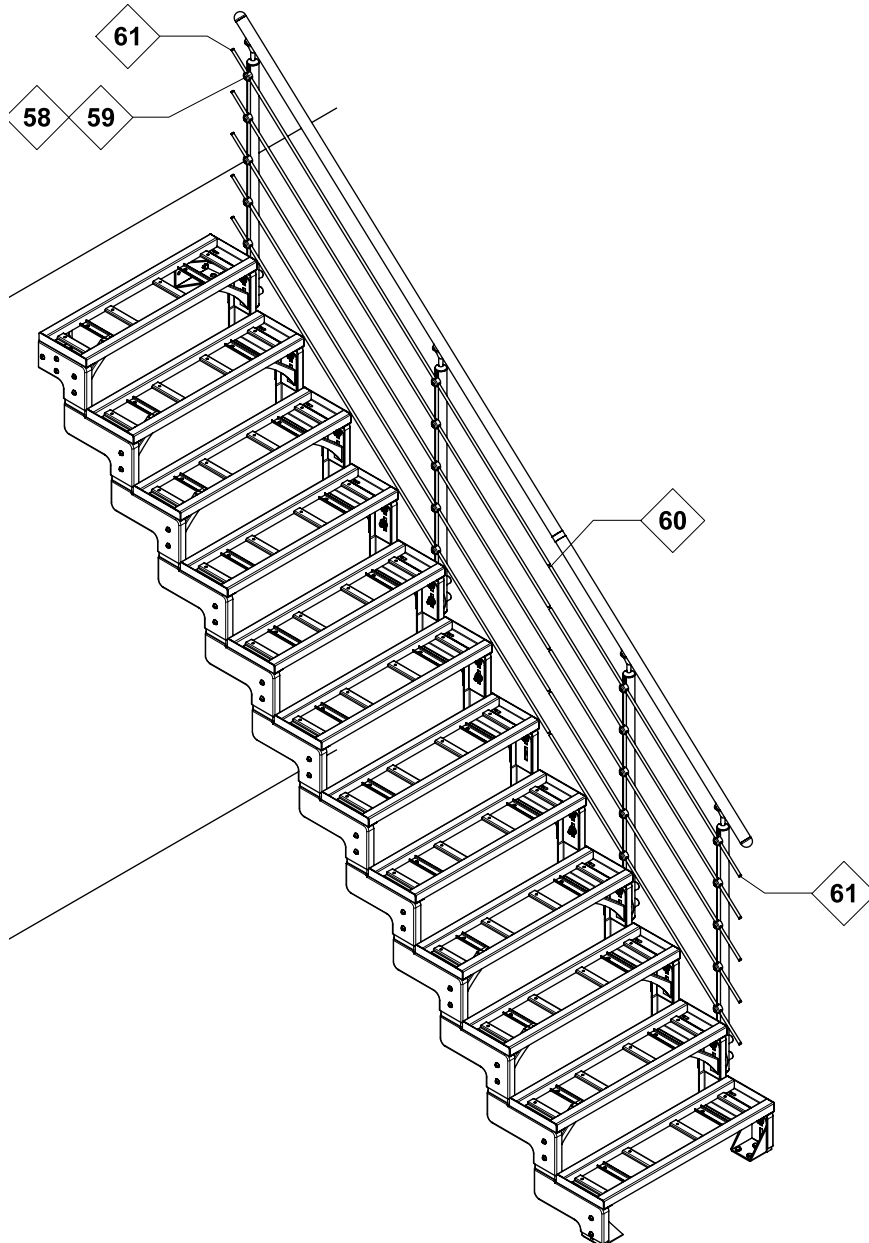
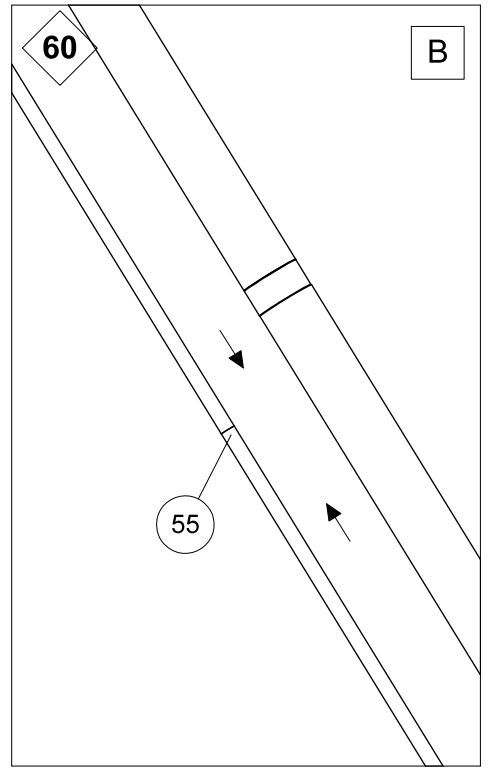
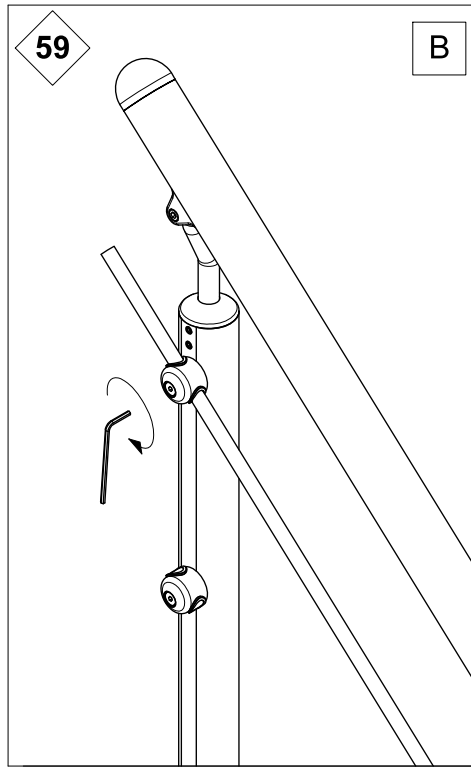
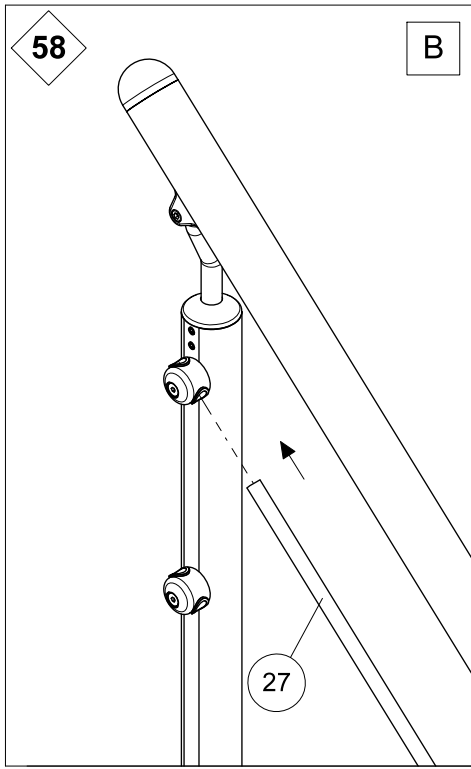
hinzufügen







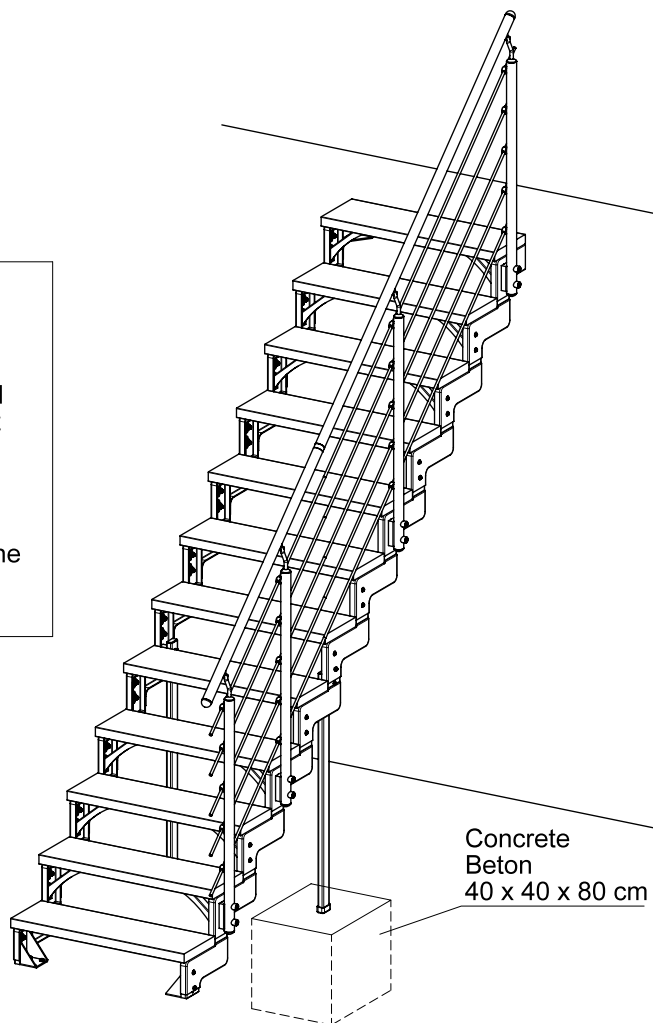






We recommend
using a support
column from 8
treads

Ab 8 Stufen
empfehlen wir eine
Abstützung der
Treppe



Concrete
Beton
40 x 40 x 80 cm